Self-regulating alternators

ECO43-46 MV-HV

Installation, Use and Maintenance Manual

Translation of the original instructions

Document code: MAOMAPPA023-GB

Date of publication: 03/30/2020

Revision: 0

Table of contents

1 General Information....9

1.1 Responsibility of the user....9

1.2 Warranty....9

1.3 After-sales assistance....10

1.3.1 Information required to obtain after-sales assistance....10

1.4 Addressees of the manual....10

1.5 Machine identification details....11

1.5.1 Description of the product code....12

1.6 CE certificate....13

1.7 Manufacturer's identification details....13

1.8 Structure of documentation....13

1.8.1 Composition of the documentation....13

1.8.2 Content of the manual....14

1.9 Symbols and conventions used in this manual....15

1.9.1 Definition of warning levels....15

1.9.2 Conventions used in the text....16

2 Safety....17

2.1 Intended Use....17

2.2 Importance of the manual....17

2.3 Responsibility of the user....17

2.3.1 Users and their roles....18

Operator at the lifting devices....18

Machine operator....18

Service technician....18

After-sales Service technician....18

2.4 Safety rules....19

2.5 Residual risks....20

3 Description and features....21

3.1 Description of the Self-regulating alternators ECO43-46 MV-HV....21

3.1.1 DER2 voltage regulator....22

3.1.2 Temperature probes....22

3.2 Components available on request....22

3.2.1 Heat exchangers....22

3.2.2 Measurement and protection sensors....22

3.2.3 Anti-condensation heaters....22

3.2.4 Additional temperature probes....23

3.3 Technical features....23

3.3.1 Alternator electric data....23

3.3.2 Alignment with the motor....23

Single support alternators coupling....23

Alternators coupling dual support....24

3.3.3 Noise in dB (A)....24

3.3.4 Volume of air required (m^3/min)....24

3.3.5 Installation altitude....24

3.3.6 Resistance of the windings....25

3.3.7 Clearance and weights....30

4 Transport and installation....32
4.1 Transport....32
4.1.1 Packaging....32
4.1.2 Lifting and handling....33
4.1.3 Storage....35
4.1.4 Measuring the insulation resistance....35
4.2 Checking the supply....35
4.3 Characteristics of the installation site....35
4.4 Installation....36
4.4.1 Direction of rotation of the alternator....36
4.4.2 Coupling the alternator with the prime engine....37
Coupling with joint - Dual support alternators....37
Coupling via SAE flange- Single support alternators....38
Compensation for thermal dilation....39
Vertical thermal dilation....39
Axial thermal dilation....39
4.4.3 Fixing the alternator to the base....40
4.4.4 Electric connection....41
General indications....41
Terminals box connection....42
Auxiliaries box connection....43
4.4.5 Setting the alarm and stop temperature....44
4.4.6 Alternator connection to earth....44
4.5 Checks after installation....45
4.5.1 DER2 digital voltage regulator....46
Causes that trigger intervention of protection devices....46
Inputs and outputs technical data....47
4.5.2 Calibration of the stability of the DER 2 voltage regulator....52
General instructions to follow if problems of instability arise....52
4.5.3 Checking the alternator output voltage....53
4.5.4 Coupling torques....54
5 Operation....58
5.1 Commissioning of the alternator....58
5.2 Stopping the alternator....59
6 Maintenance....60
6.1 Maintenance intervals....62
6.2 Maintenance of the stator and rotor windings....63
6.2.1 Check conditions of the windings....63
6.2.2 Drying the windings....63
Using an industrial welder....63
Using a jet of hot air....63
With batteries or a direct current power supply unit (24 V, 5 A)....64
6.2.3 Correct operating temperature....64
6.2.4 Cleaning the windings....65
6.2.5 Resistance/continuity test....65
Main stator....65
Main rotor....65
Exciter stator....65
Exciter rotor....65
6.3 Measuring the insulation resistance....66
Main stator....67

Rotor winding....68
Exciter stator winding....68
Exciter rotor winding....69
PMG winding....69
6.3.1 Conversion of the values relative to the insulation resistance....70
Notes....70
6.4 Maintenance of the supports....71
6.4.1 Lubricating the bearings....71
6.4.2 Replacing grease in the bearings....72
Alternators ECO43 (see *6.6.1 Disassembly of the Alternators ECO43*)....72
Alternators ECO46 (see *6.6.2 Disassembly of the Alternators ECO46*)....72
6.4.3 Replacing the bearings....73
Alternators ECO43 (see *6.6.1 Disassembly of the Alternators ECO43*)....73
Alternators ECO46 (see *6.6.2 Disassembly of the Alternators ECO46*)....73
6.5 Other maintenance operations....73
6.5.1 Manual rotation of 1/4 rev....73
6.5.2 Check and clean the air filters....73
6.5.3 Visual inspection....74
6.5.4 Check the alternator operates correctly....74
6.5.5 Checking and replacing the diodes bridge....75
Alternators ECO43....75
Alternators ECO46....75
6.5.6 Checking the DER 2 regulator operation....76
6.5.7 DER 2 voltage regulator replacement....77
6.5.8 Replacing the DER 2 voltage regulator fuse....77
6.5.9 Removing the disc holder hub....78
ECO43 alternators....78
Alternators ECO46....79
6.6 Disassembly of the alternators....80
6.6.1 Disassembly of the Alternators ECO43....80
6.6.2 Disassembly of the Alternators ECO46....85
6.7 Assembling the alternators....90
6.7.1 Assembly of the Alternators ECO43....90
6.7.2 Assembly of the Alternators ECO46....95
6.8 General cleaning....99
7 Troubleshooting....100
7.1 Problems of an electrical nature....100
7.2 Problems of a mechanical nature....101
8 Spare parts....101
8.1 List of recommended spare parts....101
ECO43 B3B14....102
ECO43 MD35....104
ECO46 B3B14....106
ECO46 MD35....108
9 Decommissioning, Dismantling and Disposal....110
9.1 Decommissioning and removal....110
9.1.1 Stopping machine operation....110
9.2 Disassembly....111
9.2.1 Disassembly of the machine....111
9.3 Storage....112
9.3.1 Short-term storage....112

9.3.2 Electric and electronic components....113
9.3.3 Long term storage....113
Storage for more than 18 months....113
9.4 Disposal....114
9.4.1 Disposal of the machine....114
10 Enclosed documentation....115
10.1 Diagrams and drawings....115
10.1.1 List of diagrams and drawings....115
10.2 Components documentation....115
10.2.1 List of component documentation....115

List of figures

Figure 1- Data plate example....11
Figure 2- ECO 43 alternators....21
Figure 3- ECO 46 alternators....21
Figure 4- ECO43 - MD35 - 1 bearing....30
Figure 5- ECO43 - B3B14 - 2 bearings....30
Figure 6- ECO46 - MD35 - 1 bearing....30
Figure 7- ECO46 - B3B14 - 2 bearings....30
Figure 8- Transport on pallet....33
Figure 9- Transport on pallet covered with crate....34
Figure 10- Direction of rotation of the alternators....36
Figure 11- Radial tolerance....37
Figure 12- Angular tolerance....37
Figure 13- Configuration for coupling with rotor....38
Figure 14- L Quota....40
Figure 15- ECO 43 *terminals box*....42
Figure 16- ECO 46 terminals box....42
Figure 17- Phases connection terminal....42
Figure 18- Generators auxiliaries box ECO 4*3* and ECO 4*6*....43
Figure 19- DER 2 voltage regulator....43
Figure 20- ECO 43 alternators....44
Figure 21- ECO 46 alternators....44
Figure 22- Without saturation of the output voltage....49
Figure 23- With saturation of the output voltage....49
Figure 24- Measurement between winding and earth....67
Figure 25- Measurement between every phase and earth....67
Figure 26- Measuring the isolation resistance on the rotor winding....68
Figure 27- Rectifier bridge....68

List of Tables

Table 1 - Generator plate data....11
Table 2 - Description of the product code....12
Table 3 - Winding code....12
Table 4 - Alignment - Individual support....23
Table 5 - Alignment - Dual support....24
Table 6 - Noise....24
Table 7 - Volume of air required....24
Table 8 - Derating coefficient....24
Table 9 - Resistance of the windings at enviroment temperature of 20°C -ECO 43 alternators....26
Table 10 - Resistance of the windings at room *temperature 20°C* - Alternators ECO 46....29
Table 11 - Clearance and weights....31
Table 12 - Shaft projection....38
Table 13 - Alarm and stop temperature for the windings....44
Table 14 - Alarm and stop temperature for the bearings....44
Table 15 - Alternators coupling torque ECO43 B3B14....54
Table 16 - Alternators coupling torque ECO43 MD35....55
Table 17 - Alternators coupling torque ECO46 B3B14....56
Table 18 - Alternators coupling torque ECO46 MD35....57
Table 19 - Maintenance intervals for the alternator....62
Table 20 - Temperatures and corrective coefficients....70
Table 21 - Level of insulation on the basis of the resistance measured....70
Table 22 - Intervals of supports lubrication and type of grease....71
Table 23 - ECO43 B3B14....103
Table 24 - ECO43 MD35....105
Table 25 - ECO46 B3B14....107
Table 26 - ECO 46 MD35....109

1 General Information

This instruction manual is an integral part of the Self-regulating alternators ECO43-46 MV-HV, successively also defined as "machine" or "product" and must always be available for consultation by users.

1.1 Responsibility of the user

- The product to which this documentation refers is envisioned for use by personnel instructed in its use. Such instruction must impart sufficient knowledge of the machine and the installation, maintenance and manoeuvre operations required during use to ensure operation in conditions of complete safety.
- All personnel trained to operate with the machine must read this manual carefully in all its parts and thoroughly understand its content.
- It is very important that personnel be informed of the importance of safety, the use of Personal Protective Equipment and the general safety rules required to ensure the protection of personnel, the machine, and the surrounding environment.
- Only the correct use of the machine in accordance with the instructions provided can ensure long-term, efficacious operation in complete safety for the operators and the machine itself.
- This documentation is protected by copyright. Translations, re-issues and copies of this manual even in only partial and/or other form are prohibited without the previous written consent of Mecc Alte S.p.a.

1.2 Warranty

The following conditions invalidate the terms of Warranty provided by Mecc Alte S.p.a.:

- Inappropriate use, or in other words, the use of the machine other than as described in Point *2.1 Intended Use*.
- Use by unauthorised or untrained personnel.
- Partial or total failure to comply with these instructions.
- Defective electric power supply.
- Inadequate maintenance, incorrect maintenance, or maintenance performed by untrained personnel.
- Pollution from outside the machine.
- Unauthorised modifications or repairs.
- Use of unauthorised spare parts.
- Unforeseeable circumstances such as earthquakes, flood or fire (whenever not directly caused by the machine).

1.3 After-sales assistance

After commissioning of the Self-regulating alternators, the Mecc Alte S.p.a. after-sales assistance can be contacted for questions regarding the following:

- Problems during operation
- The supply of spare parts
- Inspections and repair operations

1.3.1 Information required to obtain after-sales assistance

Whenever Mecc Alte S.p.a. after-sales assistance is required, the following data must be provided regarding the Self-regulating alternators (see also *1.5 Machine identification details*):

- Type and model of the alternator.
- Description of the problem and parts involved.

1.4 Addressees of the manual

This Installation, Use and Maintenance manual has been prepared for all authorised users qualified for the operations and maintenance of the machine.

All such users must carefully read and comprehend the contents of this manual. Such content must be respected during all operations with the machine.

This manual specifies which users must perform certain types of operation. Refer to paragraph *2.3.1 Users and their roles* for the definition of the types of user and their tasks.

The following points must also be considered:

- This manual is an integral part of the machine to which it refers and must be preserved for the latter's entire working life.
- In case of transfer or sale of the machine, this manual and all its related or enclosed documentation must be delivered together with the machine.

1.5 Machine identification details

These instructions refer to the following Self-regulating alternators models:

Name:	Self-regulating alternators
Models:	ECO43-46 MV-HV

An identification plate listing its main characteristics has been applied to the machine. See also *1.5.1 Description of the product code*.

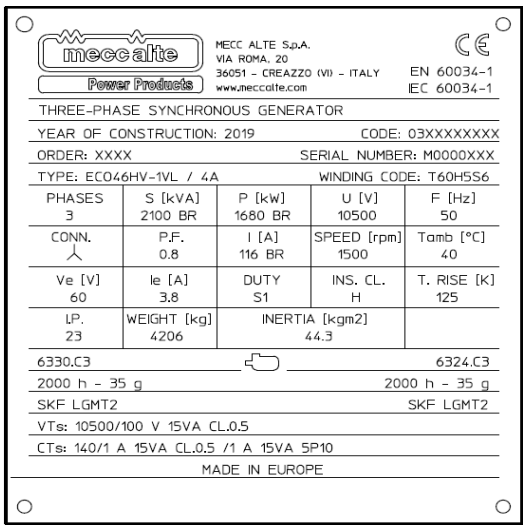


Figure 1- Data plate example

Phases	Number of phases	I [A]	Rated current
S [kVA]	Apparent power	SPEED [rpm]	Rated speed
P [kW]	Active power	Ie [A]	Excitation current
U [V]	Rated voltage	DUTY	Duty cycle
F [Hz]	Frequency	INS. CL.	Class of isolation
Ue [V]	Excitation voltage	T RISE [K]	Temperature rise
CONN.	Type of connection, Star or Delta	IP	Class of protection
P.F.	Power factor	WEIGHT [kg]	Weight
INERTIA [kgm^2]	Moment of inertia		

Table 1 - Generator plate data

The lubrication intervals of the bearings , type of lubricant and if measurement transformers are present are indicated on the lower part of the plate.

1.5.1 Description of the product code

Every alternator is identified by a unique code made up as described below.

Code example: ECO46HV-1L/4A T60H5S6

Description:

ECO46	Type of alternator	ECO43 ECO46	
HV	Voltage range	HV: > 7.2 kV MV: >= 1 kV LV: < 1kV	
1L	Alternator model. Identifies the work power in class H	**ECO43** 1VL 2VL 1XL 2XL	**ECO46** 1L 2L 3L 1VL 2VL 3VL
4	Number of poles		
A	Current version of the machine		
T60H5S6	Winding code	See *Table 3 - Winding code*	

Table 2 - Description of the product code

N°. phases	Terminals	Voltage	Frequency	Connections	Winding pitch
T = Three-phase S = Single phase M = Multiphase D = DC	0 = 12 6 = 6 4 = 4 2 = 2	40 = 400 V 41 = 415 V 38 = 380 V 69 = 690 V 01 = 10 ÷ 20 V 02 = 20 ÷ 30 V 3M = 3,000 V 4M = 3.3 ÷ 3.5 kV 6M = 6,000 V 7M = 6.3 ÷ 6.6 V 0H = 10 ÷ 11kV 1H = 11.5 ÷ 12 kV 2H = 11.4 kV	5 = 50 Hz 6 = 60 Hz 4 = 400 Hz S = Special V = Variable	S = Series star P = Parallel star D = Delta A = Parallel delta Z = Zig zag B = Special	3 = 2/3 6 = 5/6

Table 3 - Winding code

1.6 CE certificate

The machines to which reference is made in this manual are compliant with the Directives in force. The original CE certificate is included in the attached documentation supplied on delivery. Also see the *1.8 Structure of documentation* chapter.

1.7 Manufacturer's identification details

Below find the information of the manufacturer:

Mecc Alte S.p.a. with sole shareholder

Registered office: Via Roma, 20 - 36051 Creazzo (VI)

Tel. +39-0444-1831295 - Fax +39-0444-1831306

www.meccalte.com - e-mail: info@meccalte.it

Tax identification code and VAT code n. 01267440244

1.8 Structure of documentation

1.8.1 Composition of the documentation

The machine documentation is comprised of:

- This document, known as Installation, Use and Maintenance manual:

Document code	MAOMAPPA023-GB
Revision	0
Date	03/30/2020

- The set of enclosed documents listed in *10.1 Diagrams and drawings* and *10.2 Components documentation*.

Contact Mecc Alte S.p.a. if in doubt regarding the structure and use of such documentation.

1.8.2 Content of the manual

This manual and its enclosed documentation enclosed provide information on the following aspects.

General information and safety information are contained in the following chapters:

1 General Information

2 Safety

Description of the machine and the operation of its composite parts, transport and installation methods, and methods of use:

3 Description and features

4 Transport and installation

5 Operation

Maintenance and troubleshooting for machine operation and spare parts:

6 Maintenance

7 Troubleshooting

8 Spare parts

Instructions necessary for the interruption of the service, the disposal of the machine and its storage:

9 Decommissioning, Dismantling and Disposal

Lists of enclosed documentation, such as diagrams, drawings and documentation for the components installed:

10 Enclosed documentation

1.9 Symbols and conventions used in this manual

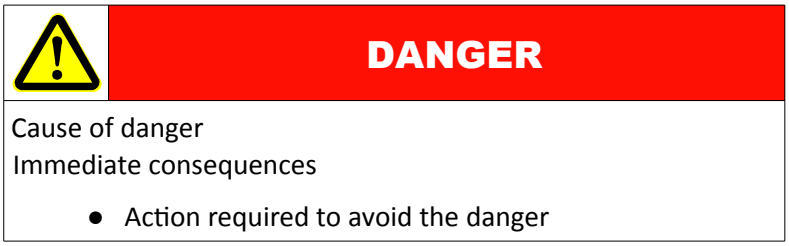
Several conventions are used in this manual to provide the necessary information. The conventions used are explained below.

1.9.1 Definition of warning levels

Notices containing warnings and explanations are used to warn users of potential dangers or draw attention to particularly dangerous or risky operations.

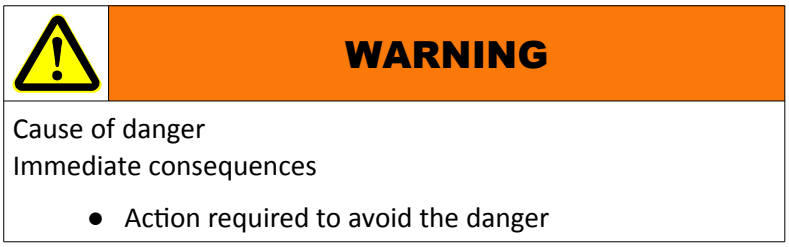
Danger

A notice of this type identifies a situation of immediate danger, which if not avoided, will produce immediate consequences such as serious injury or even death to personnel.



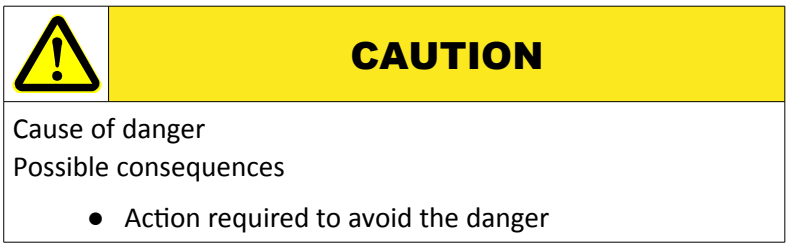
Warning

A notice of this type identifies a situation of potential danger, which if not avoided, could produce immediate consequences such as serious injury or even death to personnel.



Caution with danger symbol

Notices of this type identify a situation of potential danger, which if not avoided, could produce consequences such as injury or damage to property.



Notice

Notices of this type identify a situation of potential danger, which if not avoided, could produce damage to property.

NOTICE
Cause of danger Possible consequences • Action required to avoid the danger

Note

NOTE

This notice provides useful information regarding the safe and efficacious use of the machine.

1.9.2 Conventions used in the text

Texts preceded by one of the following symbols:

➔ Text preceded by this symbol indicates an action to be taken.

✔ Text preceded by this symbol describes the requisites that must be met before an action can be taken.

➢ Text preceded by this symbol describes the result achieved after one or more actions have been taken.

✗ Text preceded by this symbol indicates a particular condition that may occur. This is followed by a description of how to proceed whenever such condition occurs.

Every operation to be performed in a certain order is indicated by the corresponding order number:

1- first operation

2- second operation

3- third operation

A generic list of components is indicated as follows:

- Component on list
- Component on list
- Component on list

2 Safety

2.1 Intended Use

The Self-regulating alternators ECO43-46 MV-HV are brushless synchronous alternators used for the production of continuous electric energy or in the case of an emergency.

The use for purposes other than those indicated or to obtain production values higher than the limits prescribed will be considered “inappropriate use”.

2.2 Importance of the manual

This manual provides information and technical data regarding the Self-regulating alternators ECO43-46 MV-HV.

The manual enables users and technicians to intervene with accuracy and maximum safety in all routine maintenance operations.

This manual is an integral part of the supply of which this machine is a part and must therefore be carefully kept in easy reach for consultation whenever required in any moment for the operation and maintenance of the machine.

2.3 Responsibility of the user

- The end user of the machine is responsible for setting up all protections necessary, such as isolating devices, protection against direct and indirect contact, protections against over-currents and over voltages, emergency stop devices, at the place of installation of the machine.
- The plant in which the machine is installed must be compliant with regulations in force in the country of installation.
- Prior to commissioning the machine, the user must have first carefully read this manual and the necessary enclosures and have acquired detailed knowledge of its technical specifications and controls.
- All maintenance operations and control must be performed solely by technical personnel trained for the purpose.
- If in doubt or you have problems understanding this manual or any of its parts, we recommend contacting Mecc Alte S.p.a.
- Contact Mecc Alte S.p.a. exclusively for any type of technical assistance required.

2.3.1 Users and their roles

In order to ensure the maximum safety, only personnel with certain requisites can work on the Self-regulating alternators ECO43-46 MV-HV.

All personnel assigned to operations on the machine are referred to as Users.

Users are divided into different classes on the basis of the different tasks to be performed and the different abilities required.

Operator at the lifting devices

The operator at the lifting devices is an educated and skilled person, assigned to lifting manoeuvres and moving loads using lifting devices and means.

This user is the only person authorised for loading, unloading and moving operations using means such as cranes, hoists, overhead cranes, lifting trucks or others, including devices necessary such as ropes, chains and straps for lifting.

Machine operator

The machine operator is a person designated by the company that has purchased the alternator.

The machine operator must be provided with technical instruction, be professionally trained in his specific sector, such as an electrician, mechanic or fitter and also be instructed in the use of this machine.

Service technician

The Service technician is a person designated by the company that has purchased the alternator or by the company that manages the plant in which the alternator operates.

The Service technician must be provided with technical instruction, be professionally trained in his specific sector, such as an electrician, mechanic or fitter and also be instructed in the maintenance operations to be performed on the machine.

After-sales Service technician

The Mecc Alte S.p.a. After-sales Service Technician is an appropriately trained and authorised person who responds directly to Mecc Alte S.p.a. and is capable of performing maintenance and repair operations on the machine.

2.4 Safety rules

The Self-regulating alternators ECO43-46 MV-HV have been manufactured in compliance with current Safety Standards. In spite of this, during operation several regulations must be complied with, in order to ensure safe operation for the users, the surrounding environment and the machine itself. Read the following safety rules carefully before proceeding with any operation on the machine.

- Use the machine only if it is in perfect working order, making sure all the instructions provided in this manual are respected and never exceeding the operating limits prescribed therein.
- Keep this manual in an accessible place for the operator at all times, for quick consultation when doubts may arise regarding operation.
- Avoid any action or type of behaviour that may compromise the operation of the machine or pose a risk to personnel or property.
- Every user must be provided with the PPE necessary, according to the operations to perform.
- In case of malfunction, stop the machine in any of the ways foreseen and have the cause of malfunction eliminated only by specialised personnel trained for the purpose.
- Whenever doubts arise in regard to operation, do not intervene directly but contact the manufacturer Mecc Alte S.p.a.
- In addition to the product documentation enclosed with the machine, also respect the standards and regulations in force governing accident prevention and safety in the workplace.

2.5 Residual risks

The Self-regulating alternators have been manufactured in compliance with current safety criteria. In spite of this, residual risks linked to their operation remain that may cause injury to personnel or damage to property in particular cases.



DANGER

Moving mechanical parts.
Risk of crushing, dragging or entrapment.

- Remain at a safe distance from all moving generator parts.



CAUTION

Parts of the alternator at high temperature.
Burns hazard during contact with very hot surfaces.

- Wear protective gloves before coming into contact with the overheated machine parts.

NOTICE

Presence of magnetic fields in proximity of the alternator during operation.
Possibility of damage to magnetic medium or equipment sensitive to magnetic fields.

- Do not introduce equipment or objects that are sensitive to magnetic fields in the vicinity of the alternator.

The general safety and accident-prevention regulations must be respected and the Personal Protection Equipment provided must be worn at all times.

3 Description and features

3.1 Description of the Self-regulating alternators ECO43-46 MV-HV

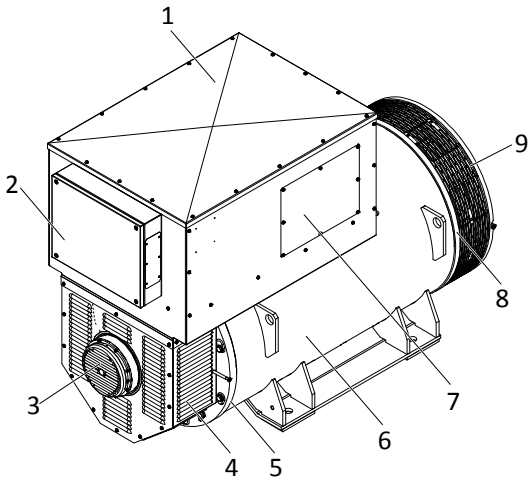


Figure 2- ECO 43 alternators

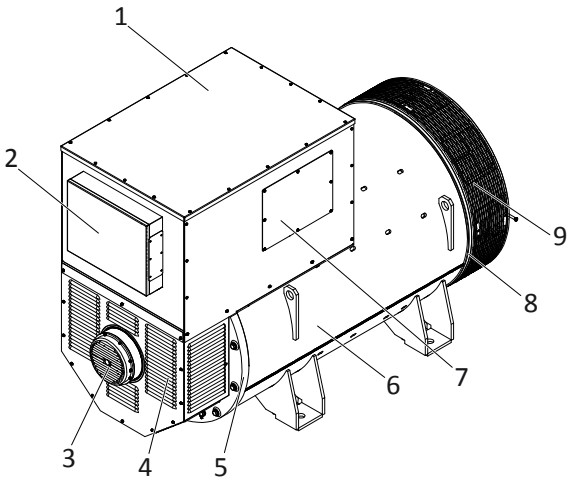


Figure 3- ECO 46 alternators

1- Terminal boxes
2- Aux. box
3- PMG (permanent magnet alternator)
4- Alternator cooling air inlet
5- NDE shield
6- Casing
7- Cables passage aperture in non-magnetic material.
8- DE shield
9- Protection grid

The Self-regulating alternators ECO43-46 MV-HV are brushless synchronous alternators used for the production of continuous electric energy or in the case of an emergency.

They have a rotating inducer with damping cage and stationary armature with skewed slots. The windings are short pitch in order to reduce the harmonic content.

The alternators are manufactured in compliance with the directives in force and relative amendments. The electromagnetic compatibility tests have been performed in the conditions prescribed by the regulations.

Executions in agreement with other specifications can be performed on customer request.

The mechanical construction gives good access to the connections and allows easy inspection of the various components.

The casing and shields are in steel. The shaft is in C45 steel with lock-set fan. The protection rating is IP23.

Isolations are performed in class H with impregnation in epoxy resin and vacuum-treated high-voltage parts, such as the stators (special treatments are available on request).

3.1.1 DER2 voltage regulator

The DER2 is a voltage regulator for synchronous alternators, set-up for operation and calibration in stand-alone mode. The regulator functions along with a monitoring unit, which allows programming and display of all DER2 functional parameters via the USB port mounted on the board.

Refer also to the DER 2 Regulator documentation, see *10 Enclosed documentation*.

3.1.2 Temperature probes

Two PT100 temperature probes are mounted on every phase of the alternator winding. To set the alarm and stop temperatures, refer to *4.4.5 Setting the alarm and stop temperature*.

3.2 Components available on request

3.2.1 Heat exchangers

The alternator can be combined with a heat exchanger, which has the purpose of cooling the stator and rotor windings.

Refer to the documentation of the heat exchanger manufacturer (see *10 Enclosed documentation*).

3.2.2 Measurement and protection sensors

The standard supply of the generators envisions a voltage transformer (TV) and a current transformer (TA). Other sensors can be supplied on customer request.

The current transformers supply a current on the secondary that is proportional to the current circulating in the primary. They have 15 VA performance, class 0.5 FS10 for the measurement sensors or 3P for the protection sensors (or differential protection). They can be single or double secondary winding.

The voltage transformers supply a voltage on the secondary that is proportional to the voltage in the primary. They have 15 VA performance, class 0.5 FS10 for the measurement sensors or 5P10 for the protection sensors. They can be single or double secondary winding.

3.2.3 Anti-condensation heaters

The anti-condensation heaters are installed in the alternator stator case. They prevent the formation of condensate inside the alternator when the machine is at a standstill.

3.2.4 Additional temperature probes

A temperature probe can be mounted on each bearing on the alternator. To set the alarm and stop temperatures, refer to *Setting the alarm and stop temperature* in *4.4.4 Electric connection*.

3.3 Technical features

Below find the technical features of the Self-regulating alternators. Refer also to the alternator *Test Report.*

3.3.1 Alternator electric data

Refer to the data plate fixed to the machine (see Figure 1-)

3.3.2 Alignment with the motor

Alignment tolerances of the alternator with the prime engine.

Single support alternators coupling

Alternator	SAE	L (mm)
ECO 43	18	15.7
	21	0
ECO 46	18	15.7
	21	0

Table 4 - Alignment - Individual support

Alternators coupling dual support

Refer also to Figure 11- and Figure 12- on page 37.

RPM	Radial tolerance (mm)	Angular tolerance (mm/100 mm)
1,500	0.06	0.05
1,800	0.05	0.05

Table 5 - Alignment - Dual support

3.3.3 Noise in dB (A)

Alternator	50 Hz		60 Hz	
	1 m	7 m	1 m	7 m
ECO43	95	84	99	87
ECO46	105	93	109	97

Table 6 - Noise

3.3.4 Volume of air required (m^3/min)

Alternator	50 Hz	60 Hz
ECO43 4A	135	162
ECO46 4A	250	300

Table 7 - Volume of air required

3.3.5 Installation altitude

The performance of the alternator is affected by the installation altitude and the temperature.

Refer to the following table.

	Enviroment temperature °C					
Altitude m	**22**	**40**	**45**	**50**	**55**	**60**
<= 1,000	1.07	1	0.96	0.93	0.91	0.89
> 1,000 <= 1,500	1.01	0.96	0.92	0.89	0.87	0.84
> 1,500 <= 2,000	0.96	0.91	0.87	0.84	0.83	0.79
> 2,000 <= 3,000	0.9	0.85	0.81	0.78	0.76	0.73

Table 8 - Derating coefficient

3.3.6 Resistance of the windings

ECO 43

Type	Voltages	Pitch	Alternator		PMG	Exciter	
			PHASE-PHASE stator [mΩ] ±5%	Rotor [Ω] ±5%	50Hz / 60Hz [Ω] ±5%	Stator [Ω] ±5%	PHASE-PHASE rotor [mΩ] ±5%
ECO43MV 1VL4 A	3	2/3	85	2	1.5 / 1.3	10,2	122
ECO43MV 2VL4 A	3	2/3	65	2,15	1.5 / 1.3	10,2	122
ECO43MV 1XL4 A	3	2/3	65	2,25	1.5 / 1.3	10,2	122
ECO43MV 2XL4 A	3	2/3	40	2,55	1.5 / 1.3	10,2	122
ECO43MV 1VL4 A	3	5/6	70	2	1.5 / 1.3	10,2	122
ECO43MV 2VL4 A	3	5/6	57	2,15	1.5 / 1.3	10,2	122
ECO43MV 1XL4 A	3	5/6	59	2,25	1.5 / 1.3	10,2	122
ECO43MV 2XL4 A	3	5/6	36	2,55	1.5 / 1.3	10,2	122
ECO43MV 1VL4 A	3.3 / 3.5	2/3	85	2	1.5 / 1.3	10,2	122
ECO43MV 2VL4 A	3.3 / 3.5	2/3	90	2,15	1.5 / 1.3	10,2	122
ECO43MV 1XL4 A	3.3 / 3.5	2/3	85	2,25	1.5 / 1.3	10,2	122
ECO43MV 2XL4 A	3.3 / 3.5	2/3	60	2,55	1.5 / 1.3	10,2	122
ECO43MV 1VL4 A	3.3 / 3.5	5/6	95	2	1.5 / 1.3	10,2	122
ECO43MV 2VL4 A	3.3 / 3.5	5/6	70	2,15	1.5 / 1.3	10,2	122
ECO43MV 1XL4 A	3.3 / 3.5	5/6	74	2,25	1.5 / 1.3	10,2	122
ECO43MV 2XL4 A	3.3 / 3.5	5/6	46	2,55	1.5 / 1.3	10,2	122
ECO43MV 1VL4 A	6	2/3	305	2	1.5 / 1.3	10,2	122
ECO43MV 2VL4 A	6	2/3	255	2,15	1.5 / 1.3	10,2	122
ECO43MV 1XL4 A	6	2/3	265	2,25	1.5 / 1.3	10,2	122
ECO43MV 2XL4 A	6	2/3	170	2,55	1.5 / 1.3	10,2	122
ECO43MV 1VL4 A	6	5/6	270	2	1.5 / 1.3	10,2	122
ECO43MV 2VL4 A	6	5/6	230	2,15	1.5 / 1.3	10,2	122
ECO43MV 1XL4 A	6	5/6	235	2,25	1.5 / 1.3	10,2	122
ECO43MV 2XL4 A	6	5/6	145	2,55	1.5 / 1.3	10,2	122
ECO43MV 1VL4 A	6.3 / 6.6	2/3	375	2	1.5 / 1.3	10,2	122
ECO43MV 2VL4 A	6.3 / 6.6	2/3	320	2,15	1.5 / 1.3	10,2	122
ECO43MV 1XL4 A	6.3 / 6.6	2/3	265	2,25	1.5 / 1.3	10,2	122
ECO43MV 2XL4 A	6.3 / 6.6	2/3	235	2,55	1.5 / 1.3	10,2	122
ECO43MV 1VL4 A	6.3 / 6.6	5/6	340	2	1.5 / 1.3	10,2	122
ECO43MV 2VL4 A	6.3 / 6.6	5/6	285	2,15	1.5 / 1.3	10,2	122
ECO43MV 1XL4 A	6.3 / 6.6	5/6	235	2,25	1.5 / 1.3	10,2	122

Type	Voltages	Pitch	Alternator		PMG	Exciter	
			PHASE-PHASE stator [mΩ] ±5%	Rotor [Ω] ±5%	50Hz / 60Hz [Ω] ±5%	Stator [Ω] ±5%	PHASE-PHASE rotor [mΩ] ±5%
ECO43MV 2XL4 A	6.3 / 6.6	5/6	185	2,55	1.5 / 1.3	10,2	122
ECO43HV 1VL4 A	11.4	2/3	1090	2	1.5 / 1.3	10,2	122
ECO43HV 2VL4 A	11.4	2/3	905	2,15	1.5 / 1.3	10,2	122
ECO43HV 1XL4 A	11.4	2/3	940	2,25	1.5 / 1.3	10,2	122
ECO43HV 2XL4 A	11.4	2/3	730	2,55	1.5 / 1.3	10,2	122
ECO43HV 1VL4 A	11.4	5/6	970	2	1.5 / 1.3	10,2	122
ECO43HV 2VL4 A	11.4	5/6	710	2,15	1.5 / 1.3	10,2	122
ECO43HV 1XL4 A	11.4	5/6	740	2,25	1.5 / 1.3	10,2	122
ECO43HV 2XL4 A	11.4	5/6	620	2,55	1.5 / 1.3	10,2	122
ECO43HV 1VL4 A	10/10.5/11	2/3	1700	2	1.5 / 1.3	10,2	122
ECO43HV 2VL4 A	10/10.5/11	2/3	1450	2,15	1.5 / 1.3	10,2	122
ECO43HV 1XL4 A	10/10.5/11	2/3	1200	2,25	1.5 / 1.3	10,2	122
ECO43HV 2XL4 A	10/10.5/11	2/3	1040	2,55	1.5 / 1.3	10,2	122
ECO43HV 1VL4 A	10/10.5/11	5/6	1560	2	1.5 / 1.3	10,2	122
ECO43HV 2VL4 A	10/10.5/11	5/6	1300	2,15	1.5 / 1.3	10,2	122
ECO43HV 1XL4 A	10/10.5/11	5/6	1050	2,25	1.5 / 1.3	10,2	122
ECO43HV 2XL4 A	10/10.5/11	5/6	1300	2,55	1.5 / 1.3	10,2	122
ECO43HV 1VL4 A	11.5/12	2/3	1700	2	1.5 / 1.3	10,2	122
ECO43HV 2VL4 A	11.5/12	2/3	1450	2,15	1.5 / 1.3	10,2	122
ECO43HV 1XL4 A	11.5/12	2/3	1200	2,25	1.5 / 1.3	10,2	122
ECO43HV 2XL4 A	11.5/12	2/3	1040	2,55	1.5 / 1.3	10,2	122
ECO43HV 1VL4 A	11.5/12	5/6	1560	2	1.5 / 1.3	10,2	122
ECO43HV 2VL4 A	11.5/12	5/6	1300	2,15	1.5 / 1.3	10,2	122
ECO43HV 1XL4 A	11.5/12	5/6	1050	2,25	1.5 / 1.3	10,2	122
ECO43HV 2XL4 A	11.5/12	5/6	800	2,55	1.5 / 1.3	10,2	122

Table 9 - Resistance of the windings at enviroment temperature of 20°C -ECO 43 alternators

ECO 46

Type	Voltages	Pitch	Alternator		PMG	Exciter	
			PHASE-PHASE stator [mΩ] ±5%	Rotor [Ω] ±5%	50Hz / 60Hz [Ω] ±5%	Stator [Ω] ±5%	PHASE-PHASE rotor [mΩ] ±5%
ECO46MV 1L4 A	3	2/3	52,9	2,96	1.5 / 1.3	12.9	120
ECO46MV 2L4 A	3	2/3	44,6	3,32	1.5 / 1.3	12.9	120
ECO46MV 3L4 A	3	2/3	38,2	3,47	1.5 / 1.3	12.9	120
ECO46MV 1VL4 A	3	2/3	27,1	3,87	1.5 / 1.3	12.9	120
ECO46MV 2VL4 A	3	2/3	23,1	4,18	1.5 / 1.3	12.9	120
ECO46MV 3VL4 A	3	2/3	23,9	4,38	1.5 / 1.3	12.9	120
ECO46MV 1L4 A	3	5/6	48,9	2,96	1.5 / 1.3	12.9	120
ECO46MV 2L4 A	3	5/6	33,2	3,32	1.5 / 1.3	12.9	120
ECO46MV 3L4 A	3	5/6	34,3	3,47	1.5 / 1.3	12.9	120
ECO46MV 1VL4 A	3	5/6	23,6	3,87	1.5 / 1.3	12.9	120
ECO46MV 2VL4 A	3	5/6	19,9	4,18	1.5 / 1.3	12.9	120
ECO46MV 3VL4 A	3	5/6	20,6	4,38	1.5 / 1.3	12.9	120
ECO46MV 1L4 A	3.3 / 3.5	2/3	75,1	2,96	1.5 / 1.3	12.9	120
ECO46MV 2L4 A	3.3 / 3.5	2/3	48,1	3,32	1.5 / 1.3	12.9	120
ECO46MV 3L4 A	3.3 / 3.5	2/3	46,2	3,47	1.5 / 1.3	12.9	120
ECO46MV 1VL4 A	3.3 / 3.5	2/3	34,1	3,87	1.5 / 1.3	12.9	120
ECO46MV 2VL4 A	3.3 / 3.5	2/3	28,9	4,18	1.5 / 1.3	12.9	120
ECO46MV 3VL4 A	3.3 / 3.5	2/3	23,9	4,38	1.5 / 1.3	12.9	120
ECO46MV 1L4 A	3.3 / 3.5	5/6	58,7	2,96	1.5 / 1.3	12.9	120
ECO46MV 2L4 A	3.3 / 3.5	5/6	49,1	3,32	1.5 / 1.3	12.9	120
ECO46MV 3L4 A	3.3 / 3.5	5/6	41,9	3,47	1.5 / 1.3	12.9	120
ECO46MV 1VL4 A	3.3 / 3.5	5/6	29,5	3,87	1.5 / 1.3	12.9	120
ECO46MV 2VL4 A	3.3 / 3.5	5/6	24,9	4,18	1.5 / 1.3	12.9	120
ECO46MV 3VL4 A	3.3 / 3.5	5/6	20,6	4,38	1.5 / 1.3	12.9	120
ECO46MV 1L4 A	6	2/3	211,9	2,96	1.5 / 1.3	12.9	120
ECO46MV 2L4 A	6	2/3	178,5	3,32	1.5 / 1.3	12.9	120
ECO46MV 3L4 A	6	2/3	153,1	3,47	1.5 / 1.3	12.9	120
ECO46MV 1VL4 A	6	2/3	108,3	3,87	1.5 / 1.3	12.9	120
ECO46MV 2VL4 A	6	2/3	92,2	4,18	1.5 / 1.3	12.9	120
ECO46MV 3VL4 A	6	2/3	76,5	4,38	1.5 / 1.3	12.9	120
ECO46MV 1L4 A	6	5/6	181,7	2,96	1.5 / 1.3	12.9	120
ECO46MV 2L4 A	6	5/6	132,8	3,32	1.5 / 1.3	12.9	120
ECO46MV 3L4 A	6	5/6	137,2	3,47	1.5 / 1.3	12.9	120

Type	Voltages	Pitch	Alternator		PMG	Exciter	
			PHASE-PHASE stator [mΩ] ±5%	Rotor [Ω] ±5%	50Hz / 60Hz [Ω] ±5%	Stator [Ω] ±5%	PHASE-PHASE rotor [mΩ] ±5%
ECO46MV 1VL4 A	6	5/6	94,2	3,87	1.5 / 1.3	12.9	120
ECO46MV 2VL4 A	6	5/6	79,8	4,18	1.5 / 1.3	12.9	120
ECO46MV 3VL4 A	6	5/6	82,6	4,38	1.5 / 1.3	12.9	120
ECO46MV 1L4 A	6.3 / 6.6	2/3	251,2	2,96	1.5 / 1.3	12.9	120
ECO46MV 2L4 A	6.3 / 6.6	2/3	178,5	3,32	1.5 / 1.3	12.9	120
ECO46MV 3L4 A	6.3 / 6.6	2/3	152,9	3,47	1.5 / 1.3	12.9	120
ECO46MV 1VL4 A	6.3 / 6.6	2/3	136,1	3,87	1.5 / 1.3	12.9	120
ECO46MV 2VL4 A	6.3 / 6.6	2/3	92,2	4,18	1.5 / 1.3	12.9	120
ECO46MV 3VL4 A	6.3 / 6.6	2/3	95,7	4,38	1.5 / 1.3	12.9	120
ECO46MV 1L4 A	6.3 / 6.6	5/6	195,7	2,96	1.5 / 1.3	12.9	120
ECO46MV 2L4 A	6.3 / 6.6	5/6	162,3	3,32	1.5 / 1.3	12.9	120
ECO46MV 3L4 A	6.3 / 6.6	5/6	137,2	3,47	1.5 / 1.3	12.9	120
ECO46MV 1VL4 A	6.3 / 6.6	5/6	167,6	3,87	1.5 / 1.3	12.9	120
ECO46MV 2VL4 A	6.3 / 6.6	5/6	117,8	4,18	1.5 / 1.3	12.9	120
ECO46MV 3VL4 A	6.3 / 6.6	5/6	99,8	4,38	1.5 / 1.3	12.9	120
ECO46HV 1L4 A	11.4	2/3	847,9	2,96	1.5 / 1.3	12.9	120
ECO46HV 2L4 A	11.4	2/3	615,3	3,32	1.5 / 1.3	12.9	120
ECO46HV 3L4 A	11.4	2/3	512,3	3,47	1.5 / 1.3	12.9	120
ECO46HV 1VL4 A	11.4	2/3	385,1	3,87	1.5 / 1.3	12.9	120
ECO46HV 2VL4 A	11.4	2/3	322,6	4,18	1.5 / 1.3	12.9	120
ECO46HV 3VL4 A	11.4	2/3	334,8	4,38	1.5 / 1.3	12.9	120
ECO46HV 1L4 A	11.4	5/6	768,6	2,96	1.5 / 1.3	12.9	120
ECO46HV 2L4 A	11.4	5/6	543,3	3,32	1.5 / 1.3	12.9	120
ECO46HV 3L4 A	11.4	5/6	387,9	3,47	1.5 / 1.3	12.9	120
ECO46HV 1VL4 A	11.4	5/6	329,8	3,87	1.5 / 1.3	12.9	120
ECO46HV 2VL4 A	11.4	5/6	239,5	4,18	1.5 / 1.3	12.9	120
ECO46HV 3VL4 A	11.4	5/6	247,8	4,38	1.5 / 1.3	12.9	120
ECO46HV 1L4 A	10/10.5/11	2/3	847,9	2,96	1.5 / 1.3	12.9	120
ECO46HV 2L4 A	10/10.5/11	2/3	615,3	3,32	1.5 / 1.3	12.9	120
ECO46HV 3L4 A	10/10.5/11	2/3	637,5	3,47	1.5 / 1.3	12.9	120
ECO46HV 1VL4 A	10/10.5/11	2/3	385,1	3,87	1.5 / 1.3	12.9	120
ECO46HV 2VL4 A	10/10.5/11	2/3	409,7	4,18	1.5 / 1.3	12.9	120
ECO46HV 3VL4 A	10/10.5/11	2/3	334,8	4,38	1.5 / 1.3	12.9	120
ECO46HV 1L4 A	10/10.5/11	5/6	768,6	2,96	1.5 / 1.3	12.9	120

Type	Voltages	Pitch	Alternator		PMG	Exciter	
			PHASE-PHASE stator [mΩ] ±5%	Rotor [Ω] ±5%	50Hz / 60Hz [Ω] ±5%	Stator [Ω] ±5%	PHASE-PHASE rotor [mΩ] ±5%
ECO46HV 2L4 A	10/10.5/11	5/6	543,3	3,32	1.5 / 1.3	12.9	120
ECO46HV 3L4 A	10/10.5/11	5/6	561,1	3,47	1.5 / 1.3	12.9	120
ECO46HV 1VL4 A	10/10.5/11	5/6	418,8	3,87	1.5 / 1.3	12.9	120
ECO46HV 2VL4 A	10/10.5/11	5/6	349,3	4,18	1.5 / 1.3	12.9	120
ECO46HV 3VL4 A	10/10.5/11	5/6	247,8	4,38	1.5 / 1.3	12.9	120
ECO46HV 1L4 A	11.5/12	2/3	1236,1	2,96	1.5 / 1.3	12.9	120
ECO46HV 2L4 A	11.5/12	2/3	922,9	3,32	1.5 / 1.3	12.9	120
ECO46HV 3L4 A	11.5/12	2/3	782,6	3,47	1.5 / 1.3	12.9	120
ECO46HV 1VL4 A	11.5/12	2/3	693,1	3,87	1.5 / 1.3	12.9	120
ECO46HV 2VL4 A	11.5/12	2/3	592,6	4,18	1.5 / 1.3	12.9	120
ECO46HV 3VL4 A	11.5/12	2/3	425,1	4,38	1.5 / 1.3	12.9	120
ECO46HV 1L4 A	11.5/12	5/6	1129,9	2,96	1.5 / 1.3	12.9	120
ECO46HV 2L4 A	11.5/12	5/6	830,1	3,32	1.5 / 1.3	12.9	120
ECO46HV 3L4 A	11.5/12	5/6	698,3	3,47	1.5 / 1.3	12.9	120
ECO46HV 1VL4 A	11.5/12	5/6	605,8	3,87	1.5 / 1.3	12.9	120
ECO46HV 2VL4 A	11.5/12	5/6	443,5	4,18	1.5 / 1.3	12.9	120
ECO46HV 3VL4 A	11.5/12	5/6	361,4	4,38	1.5 / 1.3	12.9	120

Table 10 - Resistance of the windings at room temperature 20°C - Alternators ECO 46

3.3.7 Clearance and weights

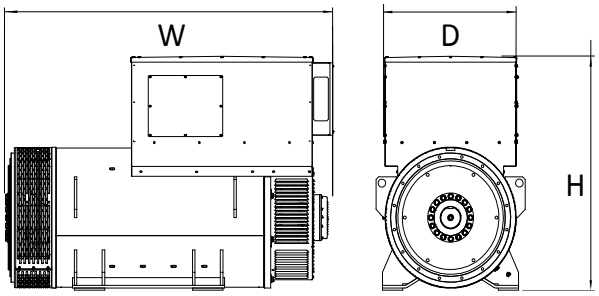


Figure 4- ECO43 - MD35 - 1 bearing

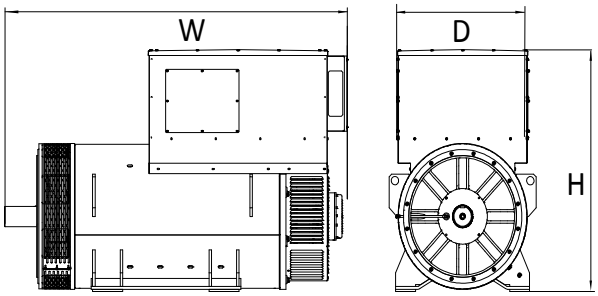


Figure 5- ECO43 - B3B14 - 2 bearings

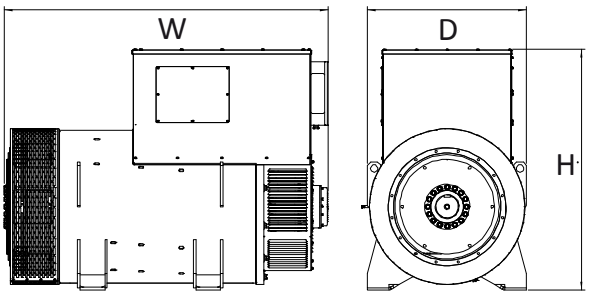


Figure 6- ECO46 - MD35 - 1 bearing

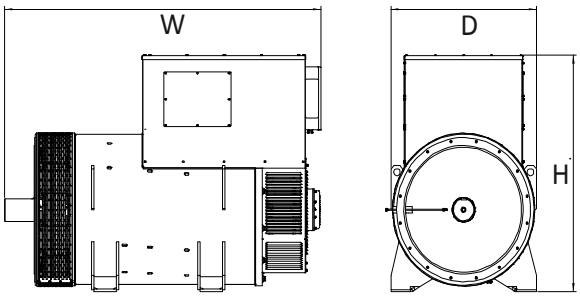


Figure 7- ECO46 - B3B14 - 2 bearings

Refer to *Table 11 - Clearance and weights* on page 31.

		ECO43					ECO46				
	mm	W	H	D	Weight kg		mm	W	H	D	Weight kg
B3B14	1VL	1.910	1.288	884	2,566	B3B14	1L	2.085	1.451	960	3,290
MD35		2.034	1.288	884		MD35		1.953	1.451	960	
B3B14	2VL	1.910	1.288	884	2,699	B3B14	2L	2.085	1.451	960	3,650
MD35		2.034	1.288	884		MD35		1.953	1.451	960	
B3B14	1XL	2.060	1.288	884	2,852	B3B14	3L	2.085	1.451	960	3,800
MD35		1.936	1.288	884		MD35		1.953	1.451	960	
B3B14	2XL	2.060	1.288	884	3,144	B3B14	1VL	2.285	1.451	960	4,250
MD35		1.936	1.288	884		MD35		2.153	1.451	960	
						B3B14	2VL	2.285	1.451	960	4,560
						MD35		2.153	1.451	960	
						B3B14	3VL	2.285	1.451	960	4,740
						MD35		2.153	1.451	960	

Table 11 - Clearance and weights

4 Transport and installation

4.1 Transport

Barring other agreements between Mecc Alte S.p.a. and the customer, the transport of the components necessary for the machine and all other complementary equipment required for operation is the responsibility of Mecc Alte S.p.a.

Transport must be performed using suitable means and in compliance with the regulations in force.

4.1.1 Packaging

The alternators are transported in the following way:

1- Using a wooden pallet (Figure 8-)

The generators are fixed to the pallet using screws (2) and fastened to the loading deck of the means of transport by ropes or straps fixed to the 4 points (1) indicated.

NOTE

Do not fix cords or straps to the painted surface of the alternator. Use the holes envisioned (1) in order not to use the external finish.

2- By means of a pallet covered with a wooden crate in the case of shipping by sea (Figure 9-).

In the alternators , the rotor is fixed using relevant support equipment.

NOTICE

The rotor can slip during handling if not withheld by the support equipment.
Possible damage to the rotor.

- Do not remove the rotor support equipment before handling.

4.1.2 Lifting and handling

Responsibility: Operator at the lifting devices

Prerequisites: The following must be available:

- Suitable lifting equipment such as a crane, hoist, lifting truck or trans-pallet.
- Cables, chains, clevis, eyebolts as required

DANGER

Beware of suspended loads.
Risk of death due to crushing by falling loads following release or breakage of lifting ropes or hooks.

- Never stand or transit beneath suspended loads.
- Always check to make sure that the lifting ropes, eyebolts and all the other lifting equipment is in perfect working order.
- It is mandatory to ensure that the devices to be used are suitable to support the loads to be lifted.

➔ Lift the alternators using the relevant lifting points (1).

➔ Handle as shown in Figure 8- and Figure 9- .

The lifting truck forks must be inserted in the points indicated by the arrows.

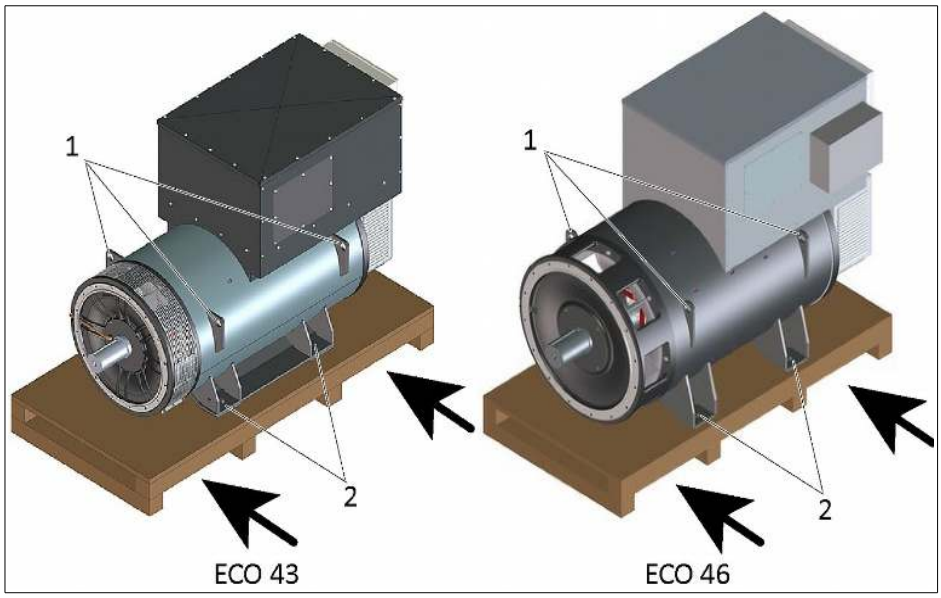


Figure 8- Transport on pallet

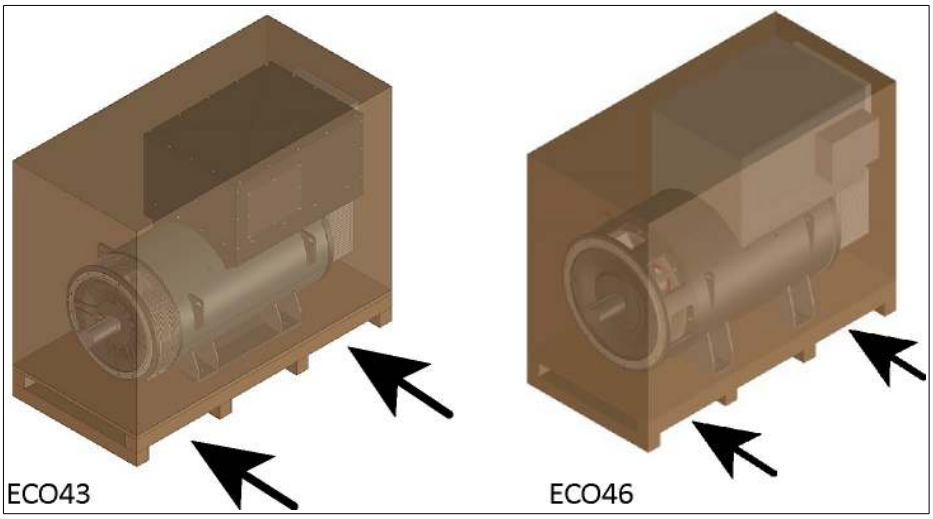


Figure 9- Transport on pallet covered with crate

NOTE

Lifting devices such as ropes or straps can damage the alternators terminal board box if the fixing angle is too acute.
Make sure that the lifting devices do not touch the terminal board box during operations.

NOTICE

Once coupled, the alternator cannot be lifted with the prime motor.
Possibility of damage to the alternator and the prime engine coupled.

- Do not use the eyebolts provided to lift the coupled alternator.
- Lift the assembly using the specific means envisioned.

4.1.3 Storage

Store the alternators in a closed, cool, dry place without vibrations.

NOTE

After long periods of storage or in the presence of traces of humidity, check the status of isolation (see 4.1.4 Measuring the insulation resistance).

In the case of storage longer than three months, refer to *9.3 Storage*

4.1.4 Measuring the insulation resistance

If the alternator has been inactive for a period exceeding two months, the insulation resistance of the alternator main stator to earth must be measured. The measurement must be made in compliance with the IEEE 43-2000 Standard.

Take the measurement as indicated in *6.3 Measuring the insulation resistance.*

4.2 Checking the supply

At the moment of delivery of the machine components and everything else agreed, the customer must make sure that everything specified in the contractual terms has been effectively delivered and is perfectly integral.

Mecc Alte S.p.a. will not accept any subsequent claims in regard.

4.3 Characteristics of the installation site

The Self-regulating alternators ECO43-46 MV-HV must be installed in an environment that has the following features:

- Closed environment protected from atmospheric agents;
- Temperature between 5 °C and 40 °C;
- Installation altitude (see also *3.3.5 Installation altitude*): < 1,000 m;
- The support surface must be well levelled.

Respect also the following conditions.

- Install the alternator leaving sufficient space to perform maintenance;
- Make sure that the cooling air inlets and vents are always free (check the volumes of air required in *3.3.4 Volume of air required (m3/min)*);
- The inlet side must not be near heat sources. In all cases, unless specifically agreed, the temperature of the cooling air must be that of the environment and however not over 40 °C. The alternator can work at higher temperatures with appropriate derating (*3.3.5 Installation altitude*).

4.4 Installation

Responsibility: Service technician

Prerequisites: All components necessary are available and ready for installation; the equipment necessary for installation

- Make sure that the base onto which the alternator is fixed is stable and able to support the weight.
- Before installation, check that the data indicated on the alternator plate are suitable for the features of the mains electricity of the service envisioned.
- Measure the insulation resistance of the windings before starting commissioning.
- Make sure that any mechanical blocks present on the alternator for transport, such as blocking clamps or other, have been removed.

4.4.1 Direction of rotation of the alternator

The alternator rotor must turn clockwise, looking at the alternator from the coupling side. Refer to the following figures.

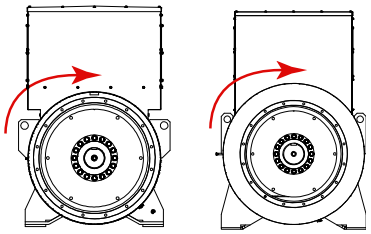


Figure 10- Direction of rotation of the alternators

4.4.2 Coupling the alternator with the prime engine

The Mecc Alte Power Products rotors and alternators comply with the ISO 1940-1 Standard. Any excessive vibrations are to be blamed therefore on the drive engine or incorrect motor-alternator coupling and could lead to damage or breakage of the bearings.

The fitter is responsible for following the regulation regarding assessment and measurement of vibrations on the final machine, in compliance with ISO 8528-9.

The alternators can be coupled with the prime engine as indicated below.

NOTE

Make sure the rotor does not slip. Keep the alternator in the horizontal position.

Coupling with joint - Dual support alternators

- Make sure that the support base where the alternator and the prime engine are installed is able to support the weight and not deform.
- In engine-alternator coupling, respect the assembly tolerances indicated in *3.3.2 Alignment with the motor*.

NOTICE

Possible damage to the shafts or bearing due to misalignment.

- Respect the radial and angular tolerances between the shafts given in *3.3.2 Alignment with the motor*.

➔ Remove the flange protection paint;

✗ If the alternator has been stored for 18 months or more:

➔ Replace the grease in the bearings before commissioning (see *6.4.2 Replacing grease in the bearings*).

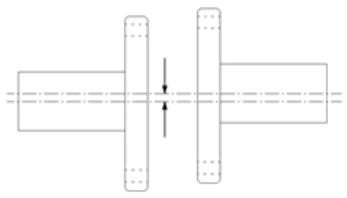


Figure 11- Radial tolerance

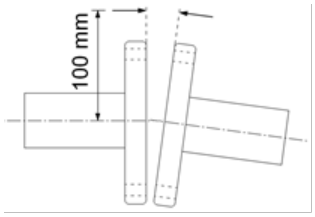


Figure 12- Angular tolerance

Refer to *Table 5 - Alignment - Dual support* on page 24.

Coupling via SAE flange- Single support alternators

This coupling must be performed by the customer and must be made in compliance with the safety regulations in force via an appropriately dimensioned joint. Also comply with the following.

- The alternator with single support requires a solid flat base in a way to perform correct alignment.
- Bending on the alternator coupling flange can cause strong vibrations and, in the worst case, even mechanical breakage. Check the correctness of the L Quota given in *Table 12 - Shaft projection*.

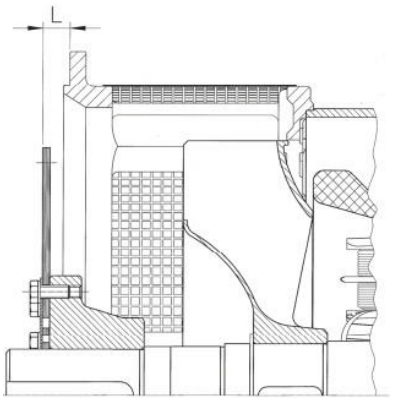


Figure 13- Configuration for coupling with rotor

Type	SAE	L
ECO43 ECO46	18	15.7
	21	0

Table 12 - Shaft projection

Compensation for thermal dilation

Regarding alignment of the cold machine, the alternator and the engine can have different thermal dilation coefficients, which when hot can cause different dimensional changes between these parts. The operating temperatures have a significant effect on the alignment tolerances and must be taken into consideration.

Due to this, during operation the alternator shaft may be in a different position with respect to the condition when cold. Alignment compensation may therefore be necessary and depends on the operating temperature, the type of coupling, the distance between the two machines, etc...

The two types of important thermal dilation to be taken into consideration are the vertical and axial types.

Vertical thermal dilation

This thermal dilation can make the radial tolerance vary and can be calculated using the following formula:

$$\Delta H = \alpha \, \Delta T \, H$$

where:

ΔH = Variation of the height

α = Thermal dilation coefficient (use the value $\alpha = 10 \times 10\text{-}6$ K-1)

ΔT = Difference between the alignment temperature and the operating temperature

H = Axis height

To calculate the variation of radial tolerance, the thermal dilation coefficient of the alternator must be related to that of the engine.

Axial thermal dilation

The axial thermal dilation value can decrease the axial tolerance between two shafts. It is a very important value, since when all the system is at temperature, a very narrow tolerance when cold can lead to an axial force that can burden the bearings, damaging them or breaking them.

It can be calculated using the following formula:

$$\Delta L = \alpha \, \Delta T \, L$$

where:

ΔL = Variation of shaft length

α = Thermal dilation coefficient (use the value $\alpha = 10 \times 10\text{-}6$ K-1)

ΔT = Difference between the alignment temperature and the operating temperature

L = Length of the shaft, calculated between the bearing and the coupling discs with the engine (see Figure 14-)

The variation of axial tolerance must be calculated by confronting the axial thermal dilation of the alternator and that of the engine.

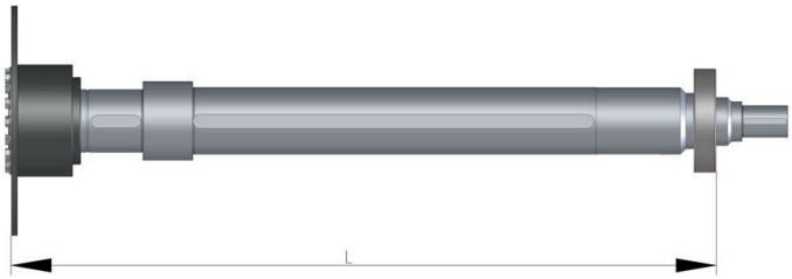


Figure 14- L Quota

4.4.3 Fixing the alternator to the base

	CAUTION
Inaccurate fixing cause operating problems. Possibility of damage to the alternator or the prime engine due to vibrations and movement of the alternator. ● Make sure that the alternator is correctly fixed to the surface. ● Make sure that the alternator and prime engine mounting surface can sustain the weight.	

➔ Fix the alternator to the base using the screws with the dimension indicated:

- ECO43: 4 x M30 (class 8.8)
- ECO46: 4 x M30 (class 8.8)

Respect the correct coupling torque, see *4.5.4 Coupling torques.*

4.4.4 Electric connection



DANGER

Presence of dangerous electric voltage.
Risk of death following electric shocks caused by contact with uncovered electric cables or live parts.

- Remove the voltage before proceeding with the job.
- Always use suitable Individual protection Equipment.



DANGER

Presence of voltage generated by the movement of the alternator engine.
Risk of death caused by electric shocks.

- Block the alternator rotor before making the electric connection.

General indications

- For entry into the terminal box, use cable glands and cable ties that comply with the regulations in force in the country of destination. Only use the cables passage aperture in the envisioned non-magnetic material.
- Connect the alternator to earth using a wire with suitable section, using one of the two appropriate terminals present inside the terminal board box or outside the machine (see *Alternator connection to earth* on page 44).
- The power cables for connection to the user must be wired and supported suitably so that they do not cause mechanical stress on the alternator terminal board.
- Refer also to the wiring diagram provided with the alternator, see *10 Enclosed documentation.*
- Consider the coupling torques envisioned, stated in *4.5.4 Coupling torques*.

Terminals box connection

Connect the alternator to the utility, making reference to Figure 16- and Figure 15- .

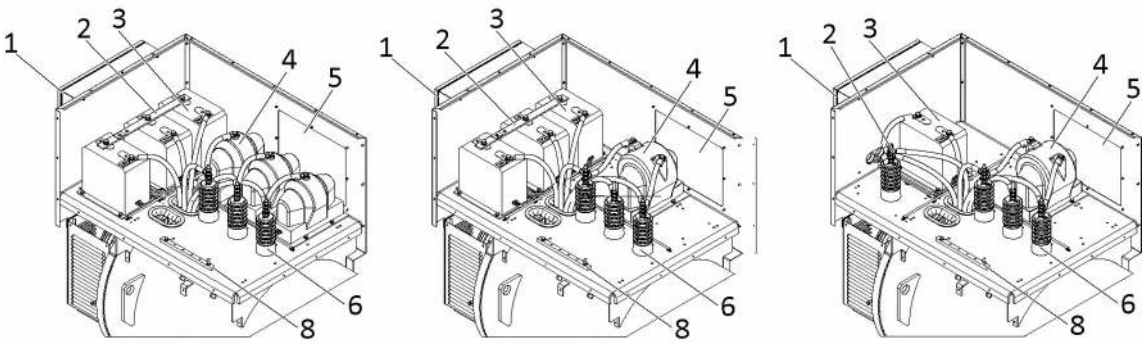


Figure 15- ECO 43 terminals box

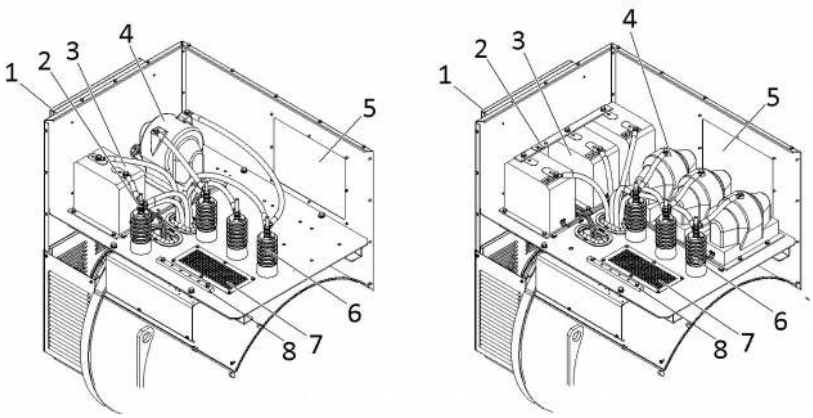


Figure 16- ECO 46 terminals box

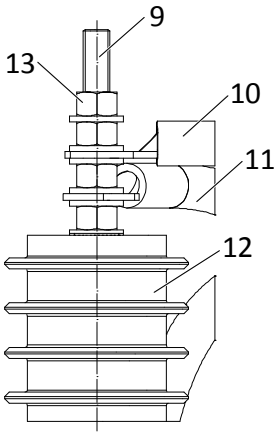


Figure 17- Phases connection terminal

1- Aux. box
2- Valve centre connection
3- Current sensor (TA)
4- Voltage sensor (TV)
5- Cables passage opening
6- Phases connection terminals (U-V-W from left to right in Figure 16- and Figure 15-)
7- Anti-explosion diaphragm
8- Earth connection
9- Brass threaded bar M12 x 110
10- Connection to the voltage sensor
11- Power terminal
12- Isolator
13- Connection to the user

Auxiliaries box connection

Make the connections in the auxiliaries box in compliance with the *Auxiliaries box wiring diagram*, see *10.1 Diagrams and drawings*.

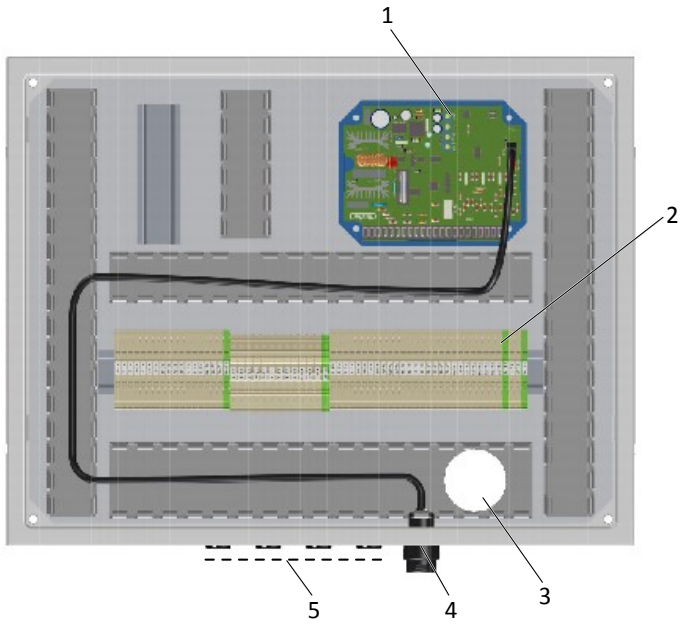


Figure 18- Generators auxiliaries box ECO 43 and ECO 46

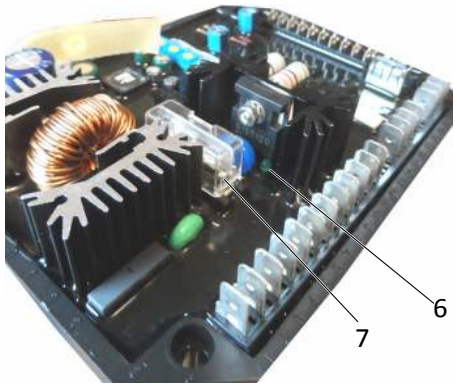


Figure 19- DER 2 voltage regulator

1- DER2 voltage regulator
2- Terminal board
3- Cables passage hole to the terminals box
4- USB connection
5- Sensors cables passage
6- Alarm signal LED
7- Protection fuse 5A, 250 V

4.4.5 Setting the alarm and stop temperature

The probes mounted on the alternator detect the temperature of the winding phases and the bearings (see also *3.1 Description of the Self-regulating alternators ECO43-46 MV-HV*).

Refer to the following tables for the correct temperature setting values.

Isolation class of the windings	Maximum continuous temperature °C	Alarm temperature °C	Stop temperature °C
Class B	130	120	140
Class F	155	145	165
Class H	180	170	190

Table 13 - Alarm and stop temperature for the windings

Bearings	Alarm temperature °C	Stop temperature °C
Drive End (DE)	Environment T + maximum 45 °C	Environment T + maximum 50 °C
Non Drive End (NDE)	Environment T + maximum 40 °C	Environment T + maximum 45 °C

Table 14 - Alarm and stop temperature for the bearings

4.4.6 Alternator connection to earth

Connect the alternator to earth in the points indicated. The earth plate to which the alternator is connected must be compliant to that envisioned by the laws in force.

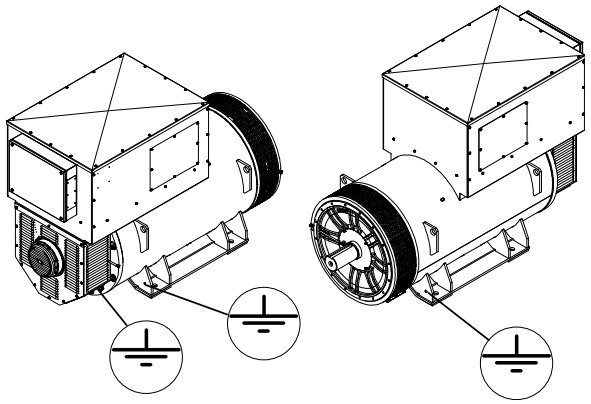


Figure 20- ECO 43 alternators

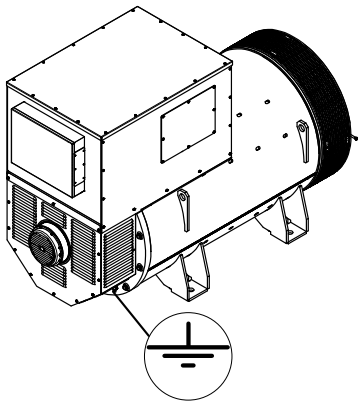


Figure 21- ECO 46 alternators

4.5 Checks after installation

Responsibility: Service technician

Prerequisites: Installation of the alternator is concluded

➔ Perform commissioning at low speed

➔ Check for the presence of abnormal noise or vibrations that may indicate mechanical coupling problems

NOTICE
Possible damage to the shafts or bearing due to misalignment. • Stop the alternator in the case of excessive noise or vibrations and check alignment.

NOTE

The fitter is responsible for respecting the regulation regarding the measurement and assessment of mechanical vibrations.

➔ Check the temperature of the windings.

4.5.1 DER2 digital voltage regulator

Refer also to the DER2 voltage regulator user manual, see *10.2 Components documentation*.

In static conditions, the DER2 voltage regulator guarantees voltage value accuracy of ± 1% with any power factor and with a speed change between -5% and 20%.

The regulator can be connected to a PC via a USB connection accessible on the auxiliaries box (see *Figure 18- Generators auxiliaries box ECO 43 and ECO 46*).

The regulator has low speed protection against overloading.

The low speed protection intervenes instantly and causes the alternator voltage to lower when the frequency drops below 4% (± 1%) of the nominal value.

The overload protection circuit compares the partialized energising voltage. If the value pre-established for this voltage is exceed for more than 20 seconds (value to which a load current value corresponds equal to a 1,1 times the alternator plate current), the regulator intervenes by lowering the alternator voltage with consequent limitation of the current within safety values.

The delay is appropriately introduced to allow the engines peak, which normally start-up in 5 ÷ 10 seconds. This intervention threshold is adjustable by operating on the voltage regulator "AMP" potentiometer.

Causes that trigger intervention of protection devices.

Low speed protection instantaneous intervention	Speed reduced by 4 ± 1 % with respect to plate data
Overload protection delayed intervention	Overload of 10% with respect to plate data
	Power factor (cosϕ) lower than plate data
	Environment temperature above 50°C
Intervention of both protections	Combination of factor 1 with factors 2, 3, 4

On intervention of the protections, the voltage supplied by the operator drops to a value that depends on the size of the problem. The voltage goes back automatically to its nominal value after the problem.

Inputs and outputs technical data

CONNECTOR CN1				
Terminal*	**Name**	**Function**	**Specifications**	**Notes**
1	Exc-	Energisation	Continuous reg. 4 Adc maximum Transient reg.: 12 Adc peak	
2	Aux/Exc+			
3	Aux/Exc+	Power supply	40 ÷ 270 Vac, Frequency: 12 ÷ 72 Hz **	*
4	UFG	Sensing scale 2	Scale 2: 150÷300 Vac	U channel
5	UFG			
6	UHG	Sensing scale 1	Scale 1: 75÷150 Vac	
7	UHG			
8	UHB	Bridge scale 1		Short circuit for voltages 75 ÷ 150 Vac
9	UFB			
10	UFB		Board common reference	Delta centre of YY or Y connections in common with the board power supply *
11	UFB			
12	UFB			
13	-		Not present	
14	VFG	Sensing	Scale 1: 75 ÷ 150 Vac	Channel V to be connected in parallel with channel U in case of single-phase reference.
15	VHG	Sensing scale 1		
16	VHB		Scale 2: 150 ÷ 300 Vac	
17	VFB	Scale 2		
18	-		Not present	
19	WFG	Sensing	Scale 1: 75 ÷ 150 Vac	Channel W, not used (with short-circuited inputs) in case of single-phase reference.
20	WHG	Sensing scale 1		
21	WHB		Scale 2: 150 ÷ 300 Vac	
22	WFB	Scale 2		

* They are connected together on the terminals board: 2 - 3, 4 - 5, 6 - 7, 9 - 10, 11 - 12.

** Minimum power supply voltage: 40 Vac at 15 Hz, 100 V at 50 Hz, 115 V at 60 Hz.

CONNECTOR CN3				
Terminal	**Name**	**Function**	**Specifications**	**Notes**
23	Common	Active protections output	Type: non-isolated open collector output Current: 100 mA Voltage: 30 V Maximum length: 30 m * Type: non-isolated input Maximum length: 3 m	Programmable both the alarm that activates it and the delay time
24	A.P.O.			
25	Common	Bridge 50/60 Hz		Low speed protection threshold selection **
26	50/60 Hz			
27	0 EXT	Live input bridge 0-2.5 Vdc	Type: non-isolated input Maximum length: 3 m	Short circuit for input 0-2.5 Vdc or potentiometer
28	JP1			
29	0 EXT	Remote control of the voltage with ± 10 Vdc	Type: non-isolated input Maximum length: 30 m *	Adjustment ± 10% ***
30	PEST	Remote control with Pext or with 0-2.5 Vdc	Input: 0-2.5 Vdc or potentiometer 100 K	Absorption: 0-1 mA (sink)
31	JP2	Pext Bridge	Type: non-isolated input Maximum length: 3 m	Short circuit for input 0-2.5 Vdc or potentiometer
32	± 10V	Remote control with Pext or with ± 10 Vdc	Input: ± 10 Vdc	Absorption: ± 1 mA (source)

* With external EMI filter (3 m without EMI filter)

** 50•(100%-αHz%) or 60•(100%-αHz%) where αHz% is the relative position of the trimmer Hz or the percentage value of parameter P[21]

*** Values not to be exceeded, the effective range depends on the parameter P[16].

The regulators mounted on the alternators are calibrated during the final inspection. In the case of regulators supplied separately (e.g. spare parts) or whenever cabling or calibration variations are requested, the regulator must be calibrated accurately.

The main settings can be carried out directly on the regulator via 4 trimmers (VOLT - STAB - Hz - AMP), the jumper 50/60, JP1, JP2 and the Pext input. More detailed settings of measurements can be made exclusively via software using the USB connection.

Remote control of voltage

The Pext inputs (terminal 30) and ±10 V (terminal 32) allow analogue remote control of the output voltage via direct voltage or a potentiometer, with programmable range of variation with respect to the value set via trimmer (default) or via parameter P[19].

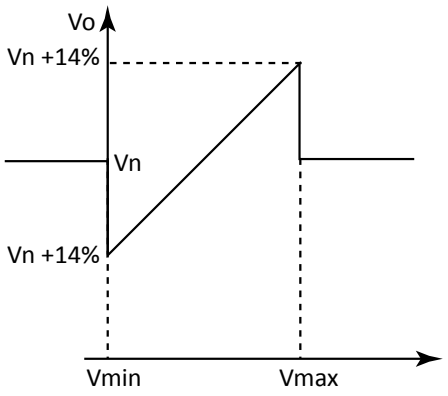


Figure 22- Without saturation of the output voltage

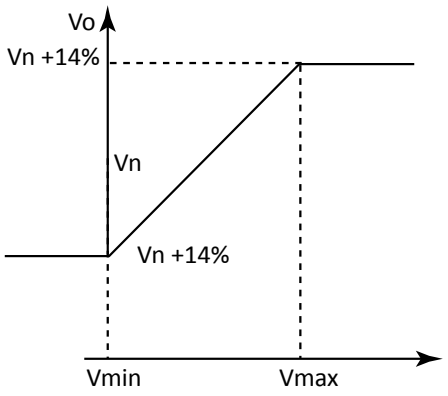


Figure 23- With saturation of the output voltage

Whenever direct voltage is to be used, it will have effect if within 0 Vdc/2,5 Vdc or -10 Vdc/+10 Vdc, , if connected respectively between terminals 30 and 29, or 32 and 29 and on the basis of the presence or not of jumpers JP1 and JP2.

For values that exceed these limits (or in case of disconnection) there are two options:

- Do not consider the value and, with regulation, go back to the voltage value set via trimmer (if enabled) or via parameter P[19] (Figure 22-);
- Maintain the minimum (or maximum) voltage value that can be reached (Figure 23-).

The second option can be set via the RAM Voltage CTRL option in the Configuration menu corresponding to bit B7 of the configuration word P[10]

NOTE

The direct voltage source must be able to absorb at least 2 mA.
On regulation, it is good practice not to exceed ± 10% of the alternator voltage nominal value.

50/60 signal

A jumper positioned at the input 50/60 (connector CN1 clamps 12 and 13) sets the switch-over of the low speed protection threshold from 50·(100%-αHz%) to 60·(100%-αHz%), where αHz% represents the relative position of the trimmer Hz.

APO contact

Acronym of Active Protection Output: (connector CN1 terminals 14 and 15) on-isolated transistor open collector 30V-100 mA, normally closed by default. The transistor is normally open and closes in the case of an active alarm. It opens with a delay programmable via software from 1 to 15 seconds, when, one or more result active among the alarms, selectable separately via software.

VOLT Trimmer

Allows regulation from approx. 70 V to approx. 140 V whenever terminals 4 and 5 are used for sensing, or from approx. 140 V to approx. 280 V whenever terminals 6 and 7 are used.

STAB Trimmer

Regulate the dynamic response (droop) of the alternator in transient conditions.

AMP Trimmer

Adjusts the intervention threshold of the energising over-current protection. To calibrate the overload protection, follow the procedure given below:

- ➔ Rotate the Trimmer AMP completely clockwise.
- ➔ Apply an overload at cosϕ = 0.8 or cosϕ = 0 to the alternator, respectively equal to 125% or 110% of the nominal load.
- ➔ After two minutes, turn the trimmer AMP slowly anti-clockwise until a drop in the alternator voltage value is obtained and alarm 5 is activated (visible via a change in flashing of the LED).
- ➔ Calibrate the trimmer AMP until the output voltage value is taken to 97% of the nominal value; alarm 5 is still active.
- ➔ Remove the load.
- ➢ After a few seconds the alarm 5 disappears and the voltage of the alternator rises to the nominal value.

Hz Trimmer

Allows calibration of the intervention threshold of the low speed protection of up to -20% with respect to the nominal speed value set by the jumper 50/60 (at 50 Hz the threshold can be calibrated from 40 Hz to 50 Hz, at 60 Hz the threshold can be calibrated from 48 Hz to 60 Hz).

The intervention of the protection makes the alternator voltage decrease. Perform calibration as follows:

➔ Rotate the Trimmer HZ completely anti-clockwise.

✗ If the machine must operate at 60 Hz:

➔ Make sure that the bridge is introduced between terminals 25 and 26

➔ Take the alternator to a speed equal to 96% of nominal speed

➔ Rotate the trimmer Hz slowly. Rotate it clockwise to lower the voltage and make sure that the LED starts to flash quickly

➢ By increasing the speed, the alternator voltage must normalise and the alarm must disappear

➔ Take the speed back to nominal value

NOTE

Continuing to regulate the voltage, if the frequency assumes a value less than 20 Hz, the regulator switches off. The alternator must be stopped completely in order to restore the regulator.

For management of the alarms, refer to the regulator user manual, see *10.2 Components documentation*.

4.5.2 Calibration of the stability of the DER 2 voltage regulator

Responsibility: Service technician

Prerequisites: The alternator has been installed correctly and is ready to operate

The alternators are part of a system that can be categorised, e.g. motor + alternator. The alternator can also have instability in rotation and voltage due to operating irregularities of the motor to which it is connected.

There is a potentiometer dedicated to the adjustment of stability (STAB potentiometer), because the voltage adjustment systems of the alternator and of motor speed can come into conflict, causing fluctuations of speed and voltage.

It is important to highlight the Mecc Alte Power Products alternators are tested using an electric motor not a thermal motor. Therefore, the STAB adjustment is set correctly for the alternator driven by electric motor.

General instructions to follow if problems of instability arise.

1- Use the DxR Terminal software to connect a PC to the voltage regulator through the USB port;

2- Control the setting of the STAB potentiometer and make sure that it corresponds to a value of approx. 31295;

3- If there is no correspondence, set the potentiometer to obtain a value of approx. 31295;

4- Due to persistent instability, set the potentiometer at half the travel possible:

5- Turn the potentiometer by one notch anti-clockwise and repeat the test;

6- If differences are not noticed or if the differences are minimal, turn another notch anti-clockwise. Continue with this procedure until the problem is solved;

7- If the instability of the voltage increases by turning the potentiometer anti-clockwise, set the potentiometer according to that envisioned in point 3. Turn the potentiometer by one notch clockwise and repeat the test;

8- If there are no variations or if the variations are minimal, turn an additional notch clockwise and repeat the test;

9- Continue with this procedure until the problem is solved;

10- If, after these passages, the problem is still not resolved, it may be necessary to operate on the stability (gain) of the motor speed adjustment system. If this still doesn't solve the problem, try and change the software stability parameters of the voltage regulator. Refer also to the DER 2 regulator manual and the manual of the DXR Terminal software.

4.5.3 Checking the alternator output voltage

Responsibility: Service technician

Prerequisites: The alternator has been correctly installed and is at a standstill

Refer to the auxiliaries wiring diagram see *10.1.1 List of diagrams and drawings*.

➔ Check the voltage ratio of the voltage sensor in the terminal box according to that stated on the plate affixed to the sensor;

➔ Identify the terminals that refer to the secondaries of the voltage sensors in the auxiliaries box;

➔ Rotate the alternator.



DANGER

Hazardous voltage inside the alternator terminals box.
Electric shock and electrocution hazard.

- Do not touch components contained in the auxiliaries box.
- Wear suitable protective gloves.



DANGER

Generator operating, rotating parts in movement.
Risk of crushing, dragging or entrapment.

- Remain at a safe distance from all moving alternator parts.

➔ Measure the voltage at the terminals of the auxiliaries box connected to the voltage sensor;

✔ If a voltage of 100 V or 110 V is detected at the terminals, according to that detected by the plate present on the sensor, the machine operates correctly.

✗ If the voltage detected is not correct:

➔ Refer to *7.1 Problems of an electrical nature*.

4.5.4 Coupling torques

Respect the coupling torques listed for the screws indicated.

ECO43 B3B14 alternator	Thread	Material	Coupling torque [Nm] ±7%
Rotor balancing template	TBEI M8x20	8.8	22
Protection net IP23	Hex head M5x25	4.8	3
DE Bearing cover	Hex head M6x80	8.8	9
DE Shield on stator	Hex head M14x50	8.8	120
NDE Shield on stator	Hex head M14x70	8.8	120
NDE Bearing cover	Hex head M12x85	8.8	75
Earth	Hex head M16x30	8.8	180
Exciter stator on NDE shield	Hex head M8x110	8.8	22
Exciter rotor on rotor ECO43	Hexagon socket head cap screw M8x40	8.8	22
Diodes bridge on rotor ECO43	Hex head M5x20	4.8	3
Diodes bridge connection	Hex head M5x25	8.8	3
PMG rotor at rotor ECO43	Hex head M14x40 L.212	8.8	120
PMG cover plate stator	Hexagon socket head cap screw M6x80	8.8	9
PMG protection	Hex head M6x20	4.8	5
PMG shield	Hex head M6x16	8.8	12
Terminal board plate on stator	Hex head M8x25	8.8	22
Terminal board cover ECO436	Hex head M6x16	8.8	12
Machine cover	TEF M6x12	4.8	5
Cables fixing	NUT M12	Brass	40

Table 15 - Alternators coupling torque ECO43 B3B14

ECO43 MD35 alternator	Thread	Material	Coupling torque [Nm] ±7%
Flexible discs	Hex head M16x40	8.8	200
Rotor balancing template	TBEI M8x20	8.8	22
Protection net IP23	Hex head M5x25	4.8	3
DE Shield on stator	Hex head M14x50	8.8	120
NDE Shield on stator	Hex head M14x70	8.8	120
NDE Bearing cover	Hex head M12x85	8.8	75
Earth	Hex head M16x30	8.8	180
Exciter stator on NDE shield	Hex head M8x110	8.8	22
Exciter rotor on rotor ECO43	Hexagon socket head cap screw M8x40	8.8	22
Diodes bridge on rotor ECO43	Hex head M5x20	4.8	3
Diodes bridge connection	Hex head M5x25	8.8	3
PMG rotor at rotor ECO43	Hex head M14x40 L.212	8.8	120
PMG cover plate stator	Hexagon socket head cap screw M6x80	8.8	9
PMG protection	Hex head M6x20	4.8	5
PMG shield	Hex head M6x16	8.8	12
Terminal board plate on stator	Hex head M8x25	8.8	22
Terminal board cover ECO436	Hex head M6x16	8.8	12
Machine cover	TEF M6x12	4.8	5
Cables fixing	NUT M12	Brass	40

Table 16 - Alternators coupling torque ECO43 MD35

Alternator ECO46 B3B14	Thread	Material	Coupling torque [Nm] ±7%
Balancing template on rotor	Convex cylindrical head with hexagon socket M8x20	8.8	22
Protection net IP23	Hex head M5x25	4.8	3
DE Bearing cover	Hex head M6x100	8.8	9
DE Shield on stator	Hex head M14x70	8.8	120
NDE Shield on stator	Hex head M14x70	8.8	120
NDE Bearing cover	Hex head M6x85	8.8	9
Rear lid mass	M16x30	8.8	180
Exciter stator on NDE shield	Hexagon socket head cap screw M8x140	8.8	22
Exciter rotor on rotor ECO46	Hexagon socket head cap screw M8x40	8.8	22
Diodes bridge on rotor ECO46	Hex head M5x20	4.8	3
Diodes bridge connection	Hex head M5x25	Brass	3
PMG rotor at rotor ECO46	Hex head M14x40 L252	8.8	120
PMG cover plate stator	Hexagon socket head cap screw M6x80	8.8	9
PMG protection	Hex head M6x20	4.8	5
PMG shield	Hex head M6x16	8.8	12
Terminal board support brackets	Hex head M8x30	8.8	22
Terminal board plate on brackets	Hex head M8x30	8.8	22
Terminal board cover ECO46	Hex head M6x16	8.8	12
Machine cover	TEF M6x12	4.8	5
Cable on tie-rod M12	NUT M12	Brass	40

Table 17 - Alternators coupling torque ECO46 B3B14

Alternator ECO46 MD35	Thread	Material	Coupling torque [Nm] ±7%
Flexible discs	Hex head M16x40	8.8	200
Balancing template on rotor	Convex cylindrical head with hexagon socket M8x20	8.8	22
Protection net IP23	Hex head M5x25	4.8	3
DE Shield on stator	Hex head M14x70	8.8	120
NDE Shield on stator	Hex head M14x70	8.8	120
NDE Bearing lid	Hex head M6x85	8.8	9
Rear lid mass	M16x30	8.8	180
Exciter stator on NDE shield	Hexagon socket head cap screw M8x140	8.8	22
Exciter rotor on rotor ECO46	Hexagon socket head cap screw M8x40	8.8	22
Diodes bridge on rotor ECO46	Hex head M5x20	4.8	3
Diodes bridge connection	Hex head M5x25	Brass	3
PMG rotor at rotor ECO46	Hex head M14x40 L252	8.8	120
PMG cover plate stator	Hexagon socket head cap screw M6x80	8.8	9
PMG Protection	Hex head M6x20	4.8	5
PMG Shield	Hex head M6x16	8.8	12
Terminal board support brackets	Hex head M8x30	8.8	22
Terminal board plate on brackets	Hex head M8x30	8.8	22
Terminal board cover ECO46	Hex head M6x16	8.8	12
Machine cover	TEF M6x12	4.8	5
Cable on tie-rod M12	NUT M12	Brass	40

Table 18 - Alternators coupling torque ECO46 MD35

5 Operation

5.1 Commissioning of the alternator

Responsibility: Machine operator

Prerequisites: The installation has been completed correctly and the alternator is ready to function

NOTE

The cooling air intake and discharge apertures must always be free. For the volumes of cooling air necessary, see 3.3.4 Volume of air required (m3/min).

The inlet side must not be near heat sources. In all cases, the temperature of the cooling air must be that of the environment and however not over 40 °C. The alternator can work at higher temperatures with appropriate derating.

NOTE

If the alternator has been inactive for a period exceeding two months, the insulation resistance must be measured, see 6.3 Measuring the insulation resistance. If the resistance value measured is less than 400 MΩ the winder must be reconditioned.

The alternator is started along with the engine to which it is connected.

5.2 Stopping the alternator

The alternator is stopped along with the engine to which it is connected.

	**CAUTION**
Possibility of formation of condensate inside the alternator. • Make sure that the anti-condensation heaters remain on during the period of inactivity of the alternator.	

Open master switch of the utilities connected before stopping the prime motor.

The alternator voltage regulator has protection in the event of low speed. The low speed protection intervenes instantly and causes the alternator voltage to lower when the frequency drops below 4% (± 1%) of the nominal value.

6 Maintenance

The maintenance operations that the user can perform are described in this chapter. Other operations mentioned but, without description of execution, are the responsibility of the Mecc Alte S.p.a. after-sales service.

Any operation on electrical parts, even not live, must be performed by specialised personnel with knowledge of the regulations and safety standards regarding work on electric components.

If in doubt regarding any questions regarding maintenance, contact Mecc Alte S.p.a.



DANGER

Moving mechanical machine parts!
Risk of dragging or entrapment.

- Stop the machine before proceeding to any maintenance operations.



DANGER

Live machine parts!
Risk of death following electric shocks caused by contact with live parts.

- Disconnect the voltage to the plant before working on parts that are usually live.
- Make sure no one can connect the voltage to the plant by blocking the master switch using a padlock.



CAUTION

Components on the alternator at high temperature.
Burns hazard due to contact with very hot surfaces.

- Wear Personal Protective Equipment (PPE).
- Wait for the alternator to cool down before any intervention.

CAUTION

Do not allow unauthorised personnel to perform maintenance interventions.
Possible injury to personnel or damage to the machine.

- For the maintenance interventions not described in this manual, request the intervention of the machine manufacturer.
- Whenever signs of decreased performance are noted, promptly contact Mecc Alte S.p.a. Service.

NOTICE

Risk of damage to the machine caused by the use of non-original spare parts.
Always use spare parts and consumables in compliance with the information provided by the component's manufacturer.

NOTE

During machine downtime exceeding one month, the anti-condensate heaters must be on in order to prevent the formation of condensate in the windings.

6.1 Maintenance intervals

These intervals must be respected in order to keep the machine in the safe and efficient working order required for complete warranty coverage.

All maintenance operations must be performed by a person (type of user) trained in the tasks required as indicated in *2.3 Responsibility of the user*.

Table 19 - Maintenance intervals for the alternator

Interval	Subject of the intervention	Type of intervention
ECO 43: every 2,000 operating hours or once a year ECO 46: every 2,000 operating hours or once a year	NDE and DE supports	Lubrication (see *6.4 Maintenance of the supports*)
Every six months	Generator shaft	Manual rotation of 1/4 rev. (*6.5.1)*
Every six months	Air filters	Check and clean if necessary (*6.5.2)*
Every 8,000 operating hours or once a year	Auxiliary circuits connection cables (probes, anti-condensation heaters if present)	● Check general conditions ● Appropriate fixing of the clamps ● Check for the presence of any oxidation and clean, if necessary
After machine standstill over 2 months or once a year	Windings	Check insulation resistance (see *6.3 Measuring the insulation resistance*).
Every 2,500 operating hours	Windings	General control of the integrity of the isolation, status of cleanliness, general conditions (see *6.2.1 Check conditions of the windings* and *6.2.4 Cleaning the windings*)
Every 8,000 operating hours or once a year	Stator and rotor connection cables	Check correct fixing and general conditions
After machine standstill over 2 weeks or once a year	Anti-condensation heaters (if present)	● Check the operation and resistance value, cleaning and any replacement ● Check the insulation resistance of the heaters
According to that defined by the manufacturer	Heat exchanger (if present)	Refer to the documentation of the heat exchanger manufacturer
In the case of a fault	Rectifier bridge	Replacement (see 6.5.5)

6.2 Maintenance of the stator and rotor windings

The duration of the electric machine is affected by the duration of the windings insulation.

The insulation ages because it is subjected to electrical, mechanical and heat phenomena. This process can be slowed down with appropriate maintenance interventions.

6.2.1 Check conditions of the windings

Responsibility: Service technician or machine operator

Frequency: Every 2,500 hours

Prerequisites: The alternator is at a standstill and has cooled down

- ➔ Disconnect the voltage regulator, voltage sensors and any other device connected to the alternator windings;
- ➔ Measure the isolating resistance to earth (see *6.3 Measuring the insulation resistance*). The value measured must not exceed 400 MΩ;
- ✗ If the value measured is less than 400 MΩ:
- ➔ Dry the windings (see *6.2.2 Drying the windings*).

6.2.2 Drying the windings

Responsibility: Service technician

Prerequisites: The alternator is at a standstill

Frequency: If machine standstill should last more than one month

If condensate should form, the windings must be dried in one of the ways indicated below.

Using an industrial welder

- ➔ Disconnect the machine from the plant
- ➔ Disconnect the voltage transformers (TV)
- ➔ Power two phases of the alternator with a direct current source like an industrial welder, with a current equal to 25/30% of the machine nominal current
- ➔ Check the temperature of the windings using the temperature sensors PT100. Do not exceed the temperature of 100°C

Using a jet of hot air

- ➔ Direct a jet of hot air at 50-60°C through the alternator air vents.

With batteries or a direct current power supply unit (24 V, 5 A)

	CAUTION
Damage to the voltage regulator if there is no connection between regulator and exciter. ● Remove the connection between PMG (permanent magnets alternator that powers the voltage regulator) and the voltage regulator. ● The connection must be removed upstream from the voltage regulator by disconnecting the cables from the terminal board.	

➔ Short circuit the stator windings

➔ Rotate the alternator

➔ Energise the alternator by powering the exciter (see the *Auxiliaries box wiring diagram*) with one 24 V battery or two 12 V batteries in series or use a direct current power supply unit

➔ Keep the alternator rotating for two hours.

6.2.3 Correct operating temperature

The windings are kept at a correct temperature via accurate cleaning during the maintenance interventions and correct temperature control via the Pt100 temperature probe.

Noteworthy differences between the temperatures detected by the probes can be indicative of malfunctioning of the windings.

6.2.4 Cleaning the windings

Responsibility: Service technician

Prerequisites: The alternator is at a standstill

Frequency: Every 20,000 hours or more frequently in the case of dusty environments

NOTE

Contact Mecc Alte S.p.a. for thorough washing in case of windings in a very bad state.

- ➔ Disassemble the alternator (see *6.6 Disassembly of the alternators*)
- ➔ Clean the windings alternator using specific high-evaporation solvents for electric windings
- ➔ Perform the following controls after the cleaning operations:
  - Check for the presence of traces of carbonisation;
  - Check the integrity of the windings insulation;
  - Measure the isolation resistance.

6.2.5 Resistance/continuity test

Responsibility: Service technician

Prerequisites: The alternator and the prime engine are at a standstill; the alternator is disconnected from the energy sources

Perform the test on the rotor windings and the windings of the main stator of the exciter. For the resistance values, refer to *3.3.6 Resistance of the windings*.

Main stator

- ➔ Use a multimeter to measure the resistance/continuity of the phases;

Main rotor

- ➔ Use a multimeter to measure the resistance/continuity of the main rotor winding;

Exciter stator

- ➔ Use a multimeter to measure the resistance/continuity of the exciter stator winding between the positive wire (yellow) and the negative wire (blue).

Exciter rotor

- ➔ Use a multimeter to measure the resistance/continuity of the exciter rotor winding between phase and phase.

6.3 Measuring the insulation resistance

Responsibility: Service technician

Prerequisites: Respect the following conditions:

- The alternator must be at a standstill;
- The following must be disconnected:
  - Voltage transformers and current transformers;
  - Valve centre;
  - Power cables.

Also see *6.6 Disassembly of the alternators*.

Frequency: Once a year or if the machine is at a standstill for more than two weeks

Reference regulation: IEEE STD 43-2000



DANGER

Live windings during and after measurements.
Electric shock hazard.

- Do not touch the windings or connection terminals.
- Use isolated gloves and footwear during the operations.
- After the measurements, connect the windings to earth for a few minutes.



DANGER

During winding measurements they charge electrically.
Electric shock hazard due to contact with the windings or with connection terminals.

- Do not touch the windings.
- Use isolated gloves and footwear during the operations.
- After the measurements, connect the windings to earth for a few minutes.

NOTE

Remove the connection to adjustment devices, before performing the test.

Main stator

The insulation resistance measurement between the windings and earth must be made with the relevant measuring device, powered with direct current and output voltage as near as possible to the machine's nominal voltage.

Proceed as follows to measure the insulation resistance.

- ➔ Remove the electric connection between the adjustment devices or other devices;
- ➔ Take the measurement between the winding and the mass (Figure 24-), if valve centre not available;

or

- ➔ Make the measurement between a phase and earth, with the remaining two phases and auxiliaries connected to earth (Figure 25-) if valve centre is available.

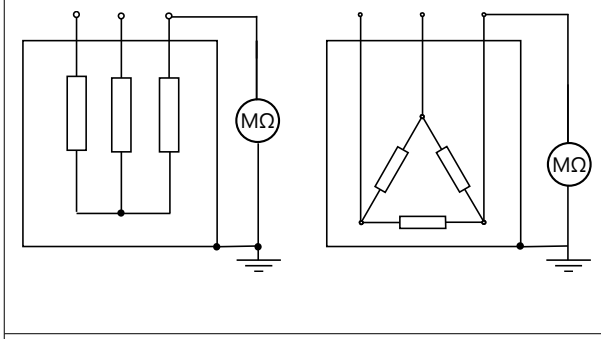


Figure 24- Measurement between winding and earth

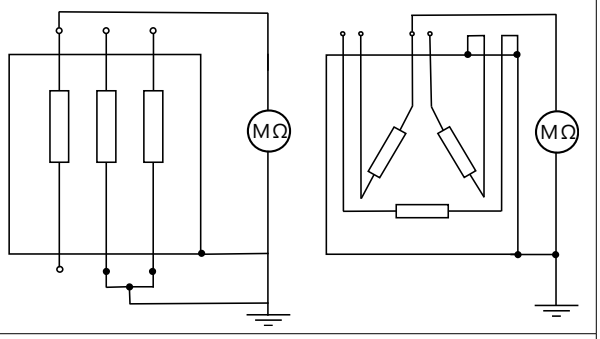


Figure 25- Measurement between every phase and earth

Rotor winding

The insulation resistance measurement between the winding and earth must be made with the relevant measuring device, powered with direct current and output voltage of 500 V.

The insulation resistance must be measured between the positive terminal or the negative terminal of the rotor winding on the rectifier bridge and the earth of the rotor. See Figure 26- and Figure 27- . The minimum isolation value must be 5 MΩ.

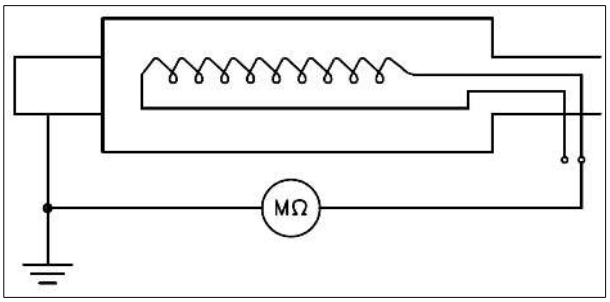


Figure 26- Measuring the isolation resistance on the rotor winding

+/- terminals of the rectifier bridge

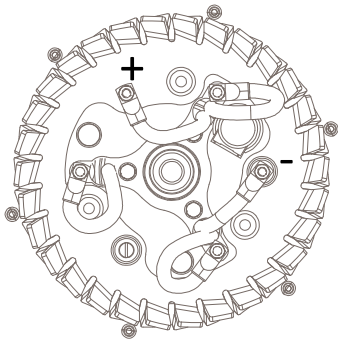


Figure 27- Rectifier bridge

Exciter stator winding

- ➔ Measure the insulation resistance between phase and earth using an insulation tester (megger);
- ✔ The minimum isolation value must be 5 MΩ;
- ✗ If the resistance is lower than 5 MΩ:
- ➔ Clean the stator and, if necessary, paint it again with grey tropicalising paint EG43;
- ➔ Dry it at 50-60 °C.

If the value remains low even after these operations, the stator must be re-wound or replaced.

Exciter rotor winding

➔ Measure the insulation resistance between phase and earth using an insulation tester (megger);

✔ The minimum isolation value must be 5 MΩ;

✗ If the resistance is lower than 5 MΩ:

➔ Clean the rotor and impregnate it, if necessary;

➔ Dry the rotor at 50-60 °C.

If the value remains low even after these operations, the rotor must be re-wound or replaced.

PMG winding

➔ Measure the insulation resistance between phase and earth using an insulation tester (megger);

✔ The minimum isolation value must be 5 MΩ;

✗ If the resistance is lower than 5 MΩ:

➔ Clean the rotor and impregnate it, if necessary;

➔ Dry the rotor at 50-60 °C.

6.3.1 Conversion of the values relative to the insulation resistance

The value of the insulation resistance must refer to a temperature of 20°C. It is therefore necessary to convert the data measured to the corresponding value at 20°C, with the aid of a coefficient, by applying the following formula:

$R_{iS\ 20°C} = k * R$

where:

$R_{iS\ 20°C}$ is the resistance value equal to 20 °C

R is the resistance value measured

k is the correction coefficient

T windings in °C	15	20	25	30	35	40
Coefficient k	0.69	1	1.42	2	2.82	4

Table 20 - Temperatures and corrective coefficients

Example:

R = 50 MΩ, with winding at the temperature of 30 °C;

$R_{iS\ 20°C} = 2 * 50 = 100$ MΩ

The following table indicated the quality of the level of insulation on the basis of the resistance measured.

Value of the insulation resistance (MΩ at 20 °C)	Quality of the level of insulation
< 50	Dangerous
from 50 to 400	Level of insulation not safe
from 400 to 1,000	Good
> 1,000	Very good

Table 21 - Level of insulation on the basis of the resistance measured

Notes

- Insulation resistance values that are too low can indicate the presence of humidity or dirt in the winding, contact Mecc Alte S.p.a. to schedule the intervention of a technician.
- The insulation resistance decreases with the increase in temperature.
- The insulation resistance value measured during inspection of the alternator is generally higher than that detected on site.
- An appropriate insulation resistance value is an essential requirement for safety. Do not start the alternator if resistance values are lower than the minimum acceptable.

6.4 Maintenance of the supports

6.4.1 Lubricating the bearings

Responsibility: Service technician

Prerequisites: The alternator is at a standstill

	**CAUTION**
Lubricant grease can pollute the environment. Possibility of pollution of the land due to the dispersion of grease. ● Always dispose of grease according to the regulations in force or take it to a company specialised in the disposal of special waste.	

The NDE and DE supports (Non Drive END and Drive END) of the alternator must be lubricated as indicated in *Table 22 - Intervals of supports lubrication and type of grease*.

Proceed with greasing the NDE bearing as indicated below.

➔ Identify the connection point for the greaser on the side of the alternator of interest;

➔ Introduce the amount of grease indicated by means of a greaser;

➔ Clean any grease escaping.

Generator	Support	Support type	Interval of lubrication	Type of grease	Quantity
ECO43	NDE	6322	2,000 h	SKF LGMT 2	35 g
	DE	6324	2,000 h	SKF LGMT 2	35 g
ECO46	NDE	6324	2,000 h	SKF LGMT 2	35 g
	DE	6330	2,000 h	SKF LGMT 2	45 g

Table 22 - Intervals of supports lubrication and type of grease

6.4.2 Replacing grease in the bearings

Responsibility: Service technician

Prerequisites: The alternator is at a standstill

Replacing the grease in the bearings involves the removal of old grease and topping up with new grease. Proceed as indicated below. The numbers indicated refer to the disassembly and assembly operations of the alternators of chapters *6.6 Disassembly of the alternators* and *6.7 Assembling the alternators*.

NOTE

Do not mix different greases to prevent problems with bearings. Makes sure that the grease available is the type indicated by the manufacturer.

Alternators ECO43 (see *6.6.1 Disassembly of the Alternators ECO43*).

- ➔ Perform the removal operations up to point 42 on page 85 for single support alternators.
- ➔ Use a solvent to remove the grease present.
- ➔ Lubricate the bearing as indicated in point 6 on page 90 for single support alternators or 11 on page 90 for dual support alternators on *6.7.1 Assembly of the Alternators ECO43*.
- ➔ Re-mount the alternator following the indications from point 12 to page 90.

Alternators ECO46 (see *6.6.2 Disassembly of the Alternators ECO46*).

- ➔ Perform the removal operations up to point 38 on page 89.
- ➔ Use a solvent to remove the grease present.
- ➔ Lubricate the bearing as indicated in point 6 on *6.7.2 Assembly of the Alternators ECO46*.
- ➔ Re-mount the alternator following the indications from point 7 on page 95.

6.4.3 Replacing the bearings

Responsibility: Service technician or Mecc Alte S.p.a. After-sales service technician

Prerequisites: The alternator is at a standstill and uncoupled from the prime engine

Replace the bearings as indicated below. The numbers indicated refer to the disassembly and assembly operations of the alternators of chapters *6.6 Disassembly of the alternators* and *6.7 Assembling the alternators*.

Alternators ECO43 (see *6.6.1 Disassembly of the Alternators ECO43*).

- ➔ Perform the removal operations up to point 37. on page 84
- ➔ Replace the grease in the bearing, see *6.4.2 Replacing grease in the bearings.*
- ➔ Mount a new bearing.
- ➔ Re-mount the alternator.

Alternators ECO46 (see *6.6.2 Disassembly of the Alternators ECO46*).

- ➔ Perform disassembly operations up to point 35.
- ➔ Replace the grease in the bearing, see *6.4.2 Replacing grease in the bearings.*
- ➔ Mount a new bearing.
- ➔ Re-mount the alternator.

6.5 Other maintenance operations

6.5.1 Manual rotation of 1/4 rev.

Responsibility: Service technician or machine operator

Frequency: If machine standstill should last more than six months

Prerequisites: The alternator is at a standstill

If the machine is at a standstill for a period of time exceeding six months, permanent deformations of the rotating parts may occur.

- ➔ Manually rotate the alternator shaft by 1/4 rev.

6.5.2 Check and clean the air filters

Responsibility: Service technician

Frequency: Every six months

Prerequisites: The alternator is at a standstill

If the alternator is fitted with air filters, their status of cleanliness must be checked.

- ➔ Remove the filter.
- ➔ Use a jet of compressed air to clean the filter.
- ➔ Re-mount the filter.

Replace the filter if it is still clogged.

6.5.3 Visual inspection

Responsibility: Service technician or machine operator

Frequency: Every 2,500 hours

Prerequisites: The alternator is at a standstill and has cooled down

- ➔ Check for the presence of dents, rust or other visible anomalies;
- ➔ Check the conditions of the power connection cables and the regulator cables;
- ➔ Check the correct tightness of all couplings.

6.5.4 Check the alternator operates correctly

Responsibility: Service technician or machine operator

Frequency: Every 2,500 hours

The alternator must operate without abnormal vibrations or noise. If particular noises or an increase in vibrations occur, check the following.

- Alignment of the alternator with the engine;
- The presence of stress in the three-phase engine and the vibration-damping supports;
- The balance of the rotor;
- The status of the alternator bearings.

6.5.5 Checking and replacing the diodes bridge

Responsibility: Service technician

Frequency: In the case of a fault

Prerequisites: The alternator is at a standstill and has cooled down

Alternators ECO43

The diodes bridge is made up from a unique circular block with six diodes (see *Figure 27- Rectifier bridge* on page 68).

- ➔ Follow the operations from 1 to 19 on *6.6.1 Disassembly of the Alternators ECO43* to access the diodes bridge.
- ➔ Use a multimeter set for verification of the diodes to check each diode in both directions.

If necessary, replace the diodes bridge (see *8 Spare parts*) as described below.

- ➔ Follow the operations from 20 to 22 on *6.6.1 Disassembly of the Alternators ECO43* to remove the diodes bridge.
- ➔ Follow the indications from point 28 on *6.7.1 Assembly of the Alternators ECO43* to re-mount the alternator.

Alternators ECO46

The diodes bridge is made up from a unique circular block with six diodes (see *Figure 27- Rectifier bridge* on page 68).

- ➔ Follow the operations from 1 to 17 on *6.6.2 Disassembly of the Alternators ECO46* to access the diodes bridge.
- ➔ Use a multimeter set for verification of the diodes to check each diode in both directions.

If necessary, replace the diodes bridge (see *8 Spare parts*) as described below.

- ➔ Follow the operations from 18 to 20 on *6.6.2 Disassembly of the Alternators ECO46* to remove the diodes bridge.
- ➔ Follow the indications from point 25 on *6.6.2 Disassembly of the Alternators ECO46* to re-mount the alternator.

6.5.6 Checking the DER 2 regulator operation

Responsibility: Service technician

Prerequisites: The alternator is operating

Malfunctioning of the DER 2 voltage regulator can cause the failure of alternator functioning or its irregular functioning.

Perform the following checks if in doubt regarding operation of the regulator. Refer also to the regulator manual and the manual of the DXR Terminal software (see *10.2 Components documentation*).



DANGER

Moving mechanical machine parts!
Risk of dragging or entrapment.

- Do not approach moving machine parts during operations.



DANGER

Hazardous voltage inside the alternator auxiliaries box.
Electric shock and electrocution hazard.

- Do not touch components contained in the auxiliaries box.
- Wear suitable protective gloves.

- Visually check the regulator, checking the presence of damage;
- Verify the status of the signalling LED present (6 in Figure 19-);
- Connect a PC through the USB port present in the regulator and through the DXR Terminal, check the presence of alarms;
- Check the integrity of the fuse inside the regulator (see *6.5.8 Replacing the DER 2 voltage regulator fuse*).

If the problems detected are not solved, contact the Mecc Alte S.p.a. after-sales service. Replace the regulator if necessary.

6.5.7 DER 2 voltage regulator replacement

Responsibility: Service technician

Prerequisites: The alternator is at a standstill and disconnected from the electric power supply

NOTE

The DER 2 voltage regulator must be set by Mecc Alte S.p.a. before assembly. The calibration data must be communicated when a new regulator is ordered.

Replace the DER 2 regulator, as described below. Refer to *Terminals box connection* on page 42 and *Auxiliaries box connection* on page 43.

- ➔ Remove the lid of the auxiliaries box;
- ➔ Remove the electric connection to the regulator;
- ➔ Remove the four regulator clamping screws and remove the regulator;
- ➔ Mount a new regulator and fix it with the four screws;
- ➔ Restore the electric connections;
- ➔ Re-mount the lid of the auxiliaries box.

6.5.8 Replacing the DER 2 voltage regulator fuse

Responsibility: Service technician

Prerequisites: The alternator is at a standstill and disconnected from the electric power supply

Replace the fuse of the DER 2 regulator, as described below. Refer to *Figure 19- DER 2 voltage regulator*.

- ➔ Remove the lid of the auxiliaries box;
- ➔ Identify the fuse in the regulator and replace it;
- ➔ Re-mount the lid of the auxiliaries box.

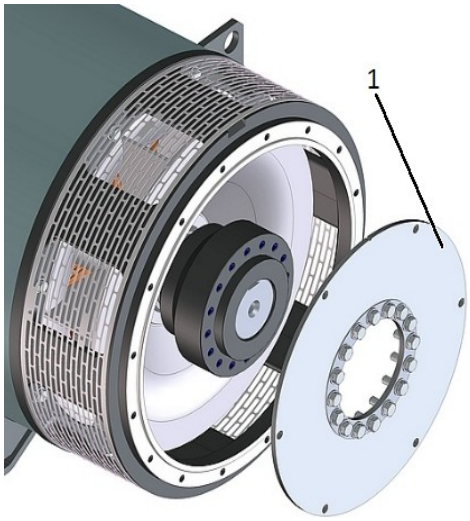
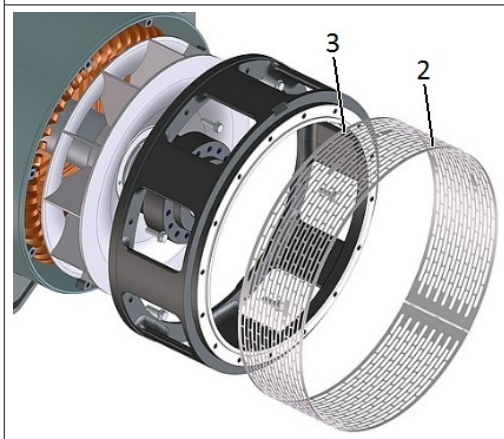
6.5.9 Removing the disc holder hub

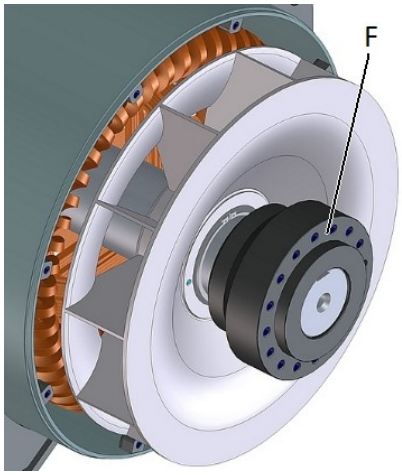
Responsibility: Service technician or machine operator

Prerequisites: The alternator has been uncoupled from the prime engine

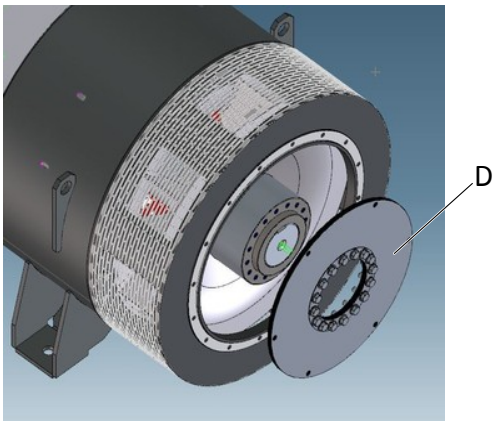
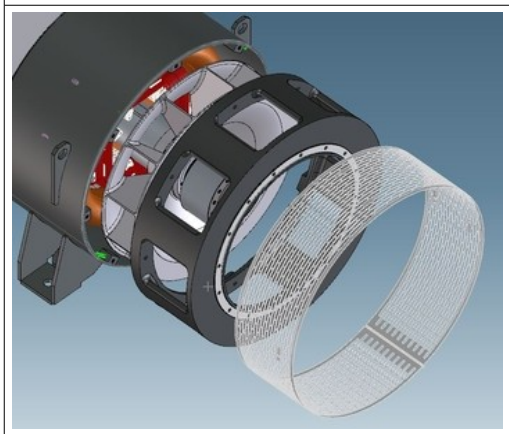
⚠	**CAUTION**
Risk of hub falling. Possibility of injury to operator or damage to objects. • Support the hub with suitable lifting equipment during the final extraction phase.	

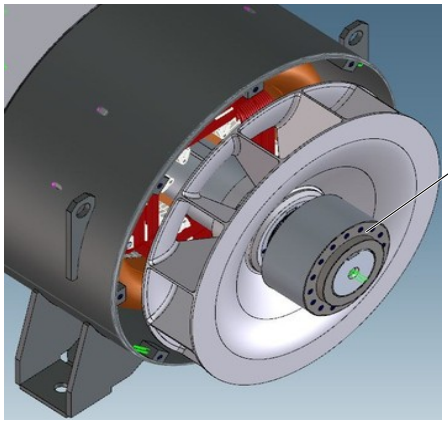
ECO43 alternators

	1- Loosen the 16 x M16x40 hex head screws, which fix the flywheel (1) discs to the hub. 2- Remove the flywheel discs from their seat on the hub.
	3- Remove the protection net (2) present on the single support DE shield (3). 4- Fix a soft belt to the DE shield (3). 5- Unscrew the 8 x M14X70 hex head screws and remove the shield.

	6- Envision the use of an additional flange (F), with suitable dimensions, to apply to the hub to be extracted with at least 8 x M16 class 8.8 screws. 7- Position a three arm extractor and attach it to the additional flange. 8- Heat the hub uniformly using at least two oxy-acetylene torches. 9- Pressurise the extractor until the hub is removed completely from the shaft of the rotor.

Alternators ECO46

	1- Loosen the 16 x M16x40 hex head screws, which fix the flywheel discs (D) to the hub. 2- Remove the flywheel discs from their seat on the hub.
	3- Remove the protection net on the casing SAE. 4- Fix a soft belt to the SAE casing and remove the SAE casing by loosening the 8 x M14x70 screws.



5- Envision the use of an additional flange (F), with suitable dimensions, and fix it to the hub to be extracted with at least 8 x M16 class 8.8 screws. M16 screws maximum coupling torque=> 55Nm ±7%.
6- Position a three arm extractor and attach it to the additional flange.
7- Heat the hub uniformly using two oxy-acetylene torches.
8- Pressurise the extractor until the hub is removed completely from the shaft of the rotor ECO46 MD35.

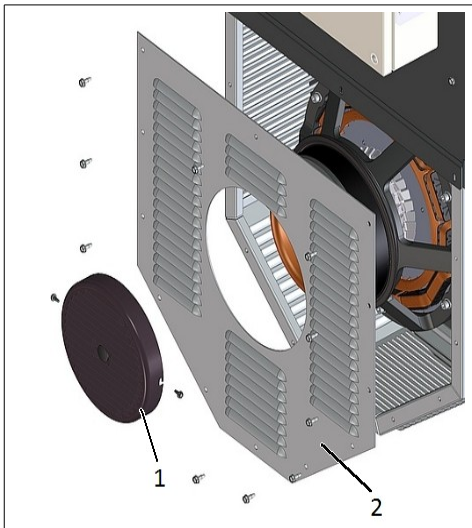
6.6 Disassembly of the alternators

The alternator must be removed for some maintenance operations. Below find the descriptions of the disassembly operations to which reference must be made inside the manual.

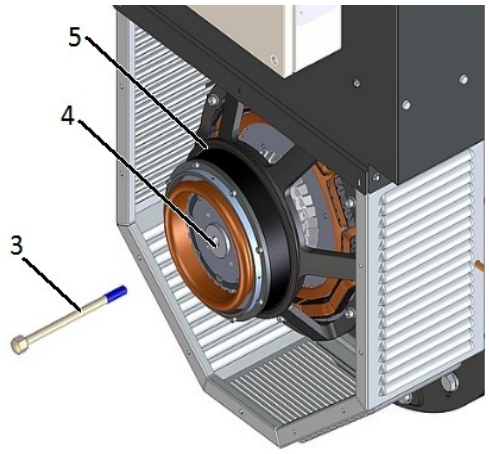
6.6.1 Disassembly of the Alternators ECO43

Disassemble the alternators as described successively.

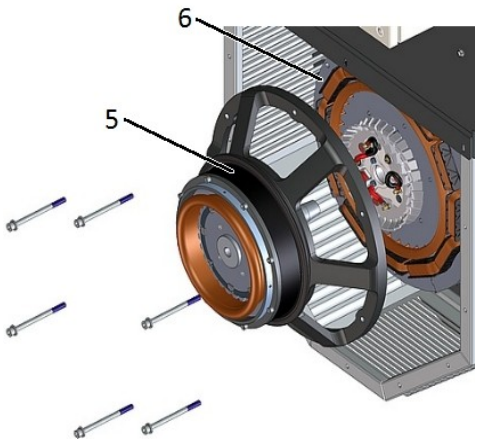
The description of the operations is distinguished by single support alternator models (MD35) and dual support models (B3B14) and the common operations for both alternator models are indicated.



1- Loosen the 2 x M5 hex head lateral screws and remove the protection cap (1).
2- Loosen the 12 x M6 screws and remove the protection grid (2).
3- Insert a paper spacer with thickness of 0.2-0.3 mm between the rotor and PMG stator.



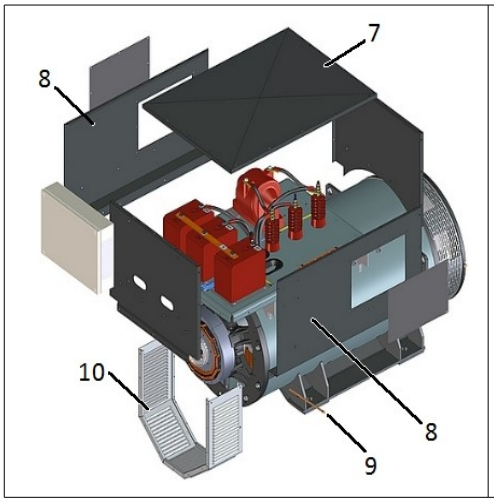
4- Loosen the central tie-rod M14 (3) and, without removing it completely, use it as a lever on the PMG rotor (4).
5- Insert a paper spacer with thickness of 0.2-0.3 mm between stator and PMG rotor.
6- Uncouple the PMG rotor from the exciter rotor.
7- Use a soft belt to attach the stator to suitable lifting equipment.



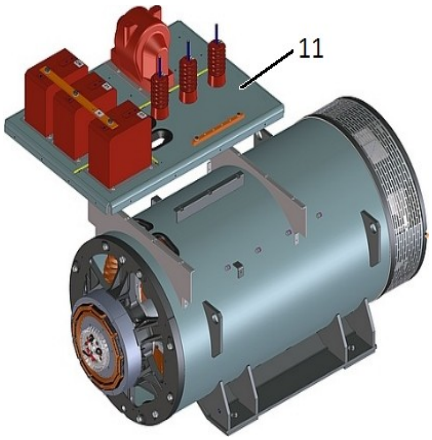
8- Loosen the 6 x M8 screws.
9- Use a lever to remove the PMG (5) (weight approx. 30 kg).

NOTE

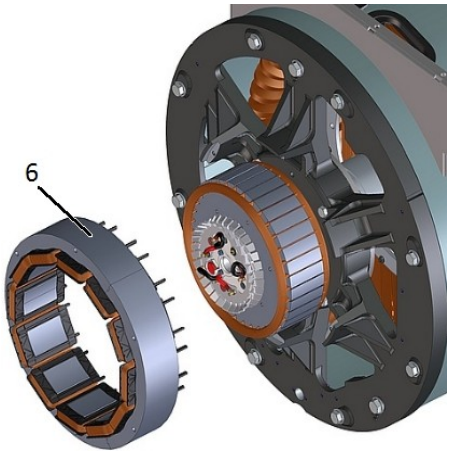
Pay attention not to also remove the exciter stator (6)



10- Remove the terminal board box lid (7).
11- Cut the auxiliary cables straps side the terminal box.
12- Disconnect all cables from the auxiliary board and extract them from the terminal box.
13- Remove the lateral panels (8) of the terminal box.
14- Remove the greasing pipe (9).
15- Remove the rear guard (10).



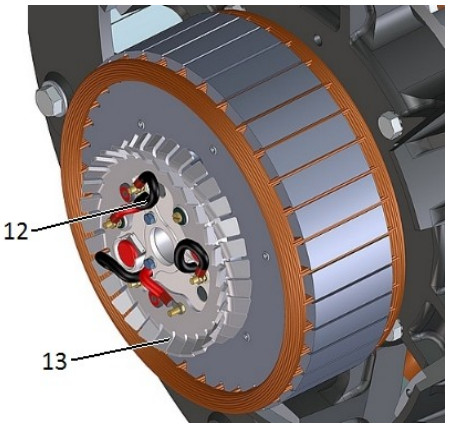
16- Remove the cables.
17- Remove the 8 x M8 screws and remove the terminal box base plate (11).



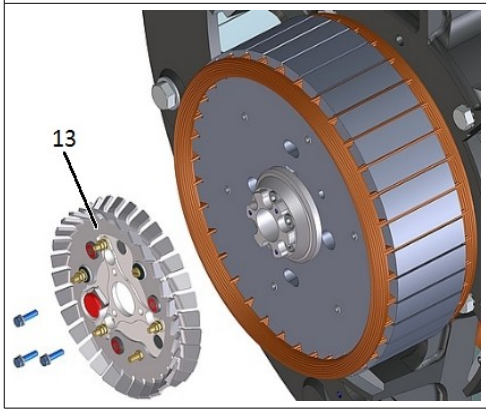
18- Use a soft belt to attach the exciter stator to suitable lifting equipment.
19- Use a lever to extract the exciter stator (weight approx. 50 kg).

NOTE

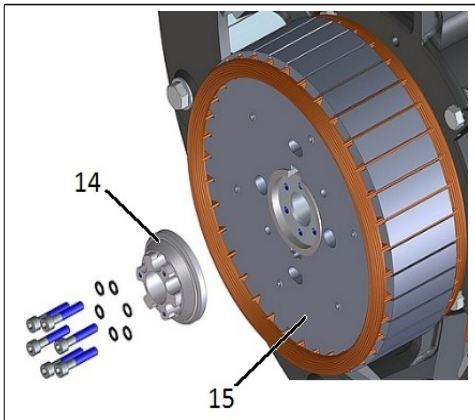
Pay attention not to damage the windings.



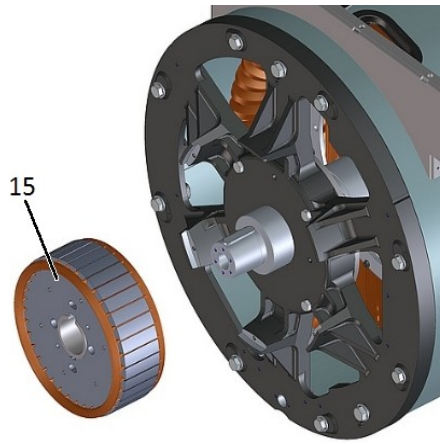
20- Memorise the position of the diodes bridge cables in order to re-connect the in the correct position at the end of the intervention.
21- Disconnect the connection cables (12) from the rotating diodes bridge (13) (three cables from the exciter rotor and two cables from the main rotor).



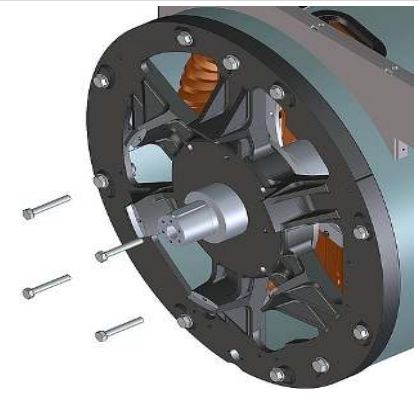
22- Loosen the 3 M5x20 screws and remove the rotating diodes bridge (13).



23- Loosen the 6 x M8 screws and remove the exciter rotor (15) blocking hub (14).



24- Use a soft belt to attach the exciter rotor to suitable lifting equipment (weight approx. 60 kg).
25- Remove the exciter rotor with the relevant Mecc Alte extractor.
26- Cut the strap of the cables of the main rotor on the shaft.

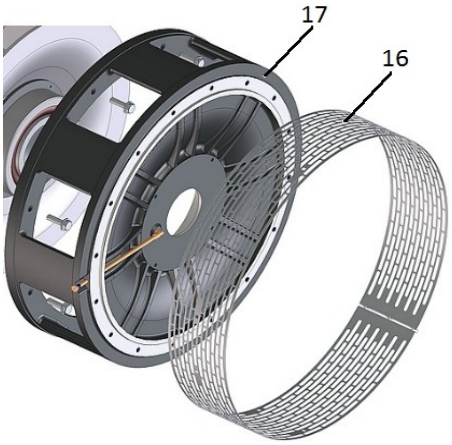


27- Loosen the 4 M12 screws from the NDE shield.



Dual support alternators

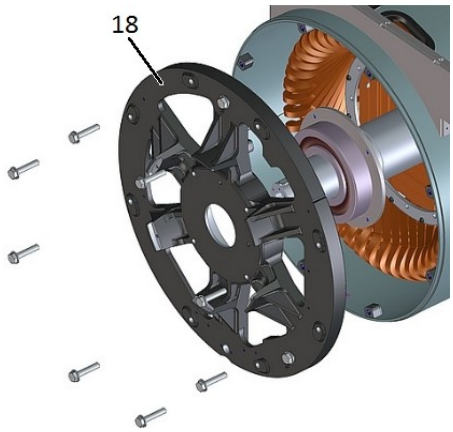
28- Loosen the 4 M6 screws from the DE shield.



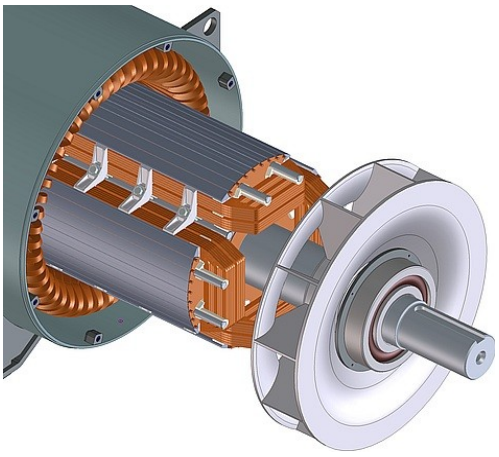
NOTE

Pay attention to the elastic recoil of the net.

29- Loosen the 5 x M5 screws that hold the protection net IP23 (16) fixed to the DE shield (17).
30- Fasten the DE shield to suitable lifting equipment (weight approx. 115 kg).
31- Loosen the 8 x M14 screws of the shield.
32- Remove the shield from the casing; use a rubber mallet, if necessary.



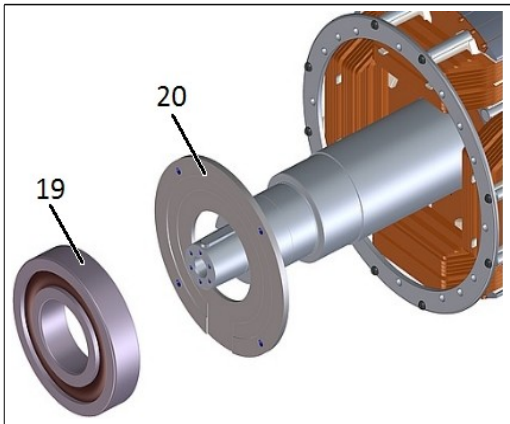
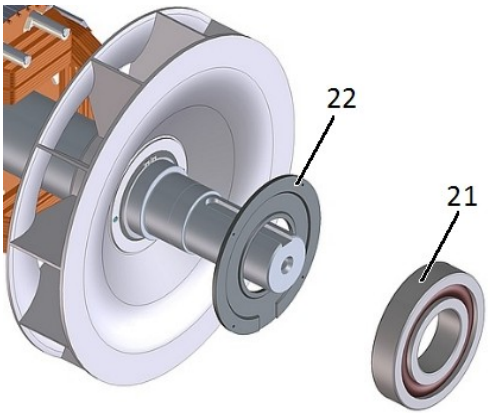
33- Fasten the NDE shield (18) to suitable lifting equipment (weight approx. 67 kg).
34- Loosen the 8 x M14 clamping screws.
35- Extract the NDE shield from its seat.
36- Accompany the rotor until it rests completely on the stator.
37- Use an extractor to push the shaft until the bearing leaves its seat in the shield completely.



NOTE

Attention not to rub the rotor on the stator.

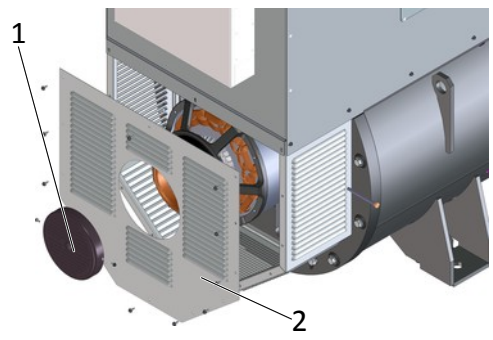
38- Keep the rotor lifted and extract it from the casing.

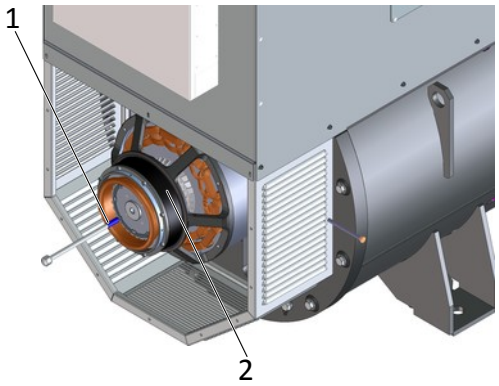
	39- Use an extractor to remove the NDE bearing (19) from the shaft. 40- Remove the rear grease protection ring (20).
	**In the case of dual support alternator** 41- Use an extractor to remove the NDE bearing (19) from the shaft. 42- Remove the rear grease protection ring (20).

6.6.2 Disassembly of the Alternators ECO46

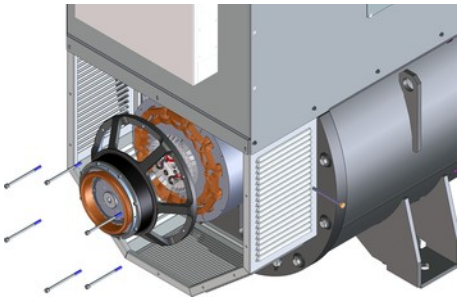
Disassemble the alternators as described successively.

The description of the operations is distinguished by single support alternator models (MD35) and dual support models (B3B14) and the common operations for the two alternator models are indicated.

	1- Remove the protection cap (1) of the PMG via the 2 lateral screws. 2- Remove the protection grid (2) via the 12 x M6 self-tapping screws. 3- Insert a paper spacer with thickness of 0.2-0.3 mm between stator and PMG rotor. 4- Cut the auxiliary cables straps side the terminal box. 5- Disconnect all auxiliary terminal board cables and extract them from the terminal box.



6- Loosen the central tie-rod M14 (1) and, without removing it completely, use it as a lever on the PMG (2) in order to uncouple it from the exciter rotor.
7- Insert a paper spacer with thickness of 0.2-0.3 mm between stator and PMG rotor.
8- Use a soft belt to attach the PMG to suitable lifting equipment.

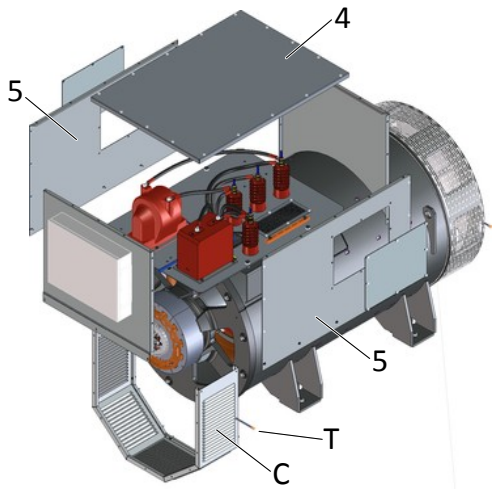


9- Remove the 6 x M8 screws.

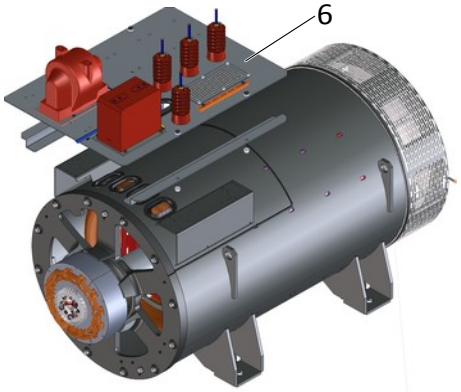
NOTE

Do not remove the exciter stator.

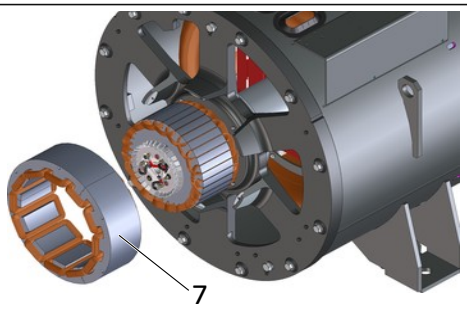
10- Use a lever to remove the PMG from the exciter stator (weight approx. 30 kg).



11- Remove the terminal board box lid (4)and the lateral panels (5).
12- Remove the greasing pipe (T) of the rear bearing.
13- Remove the rear guard (C).



14- Remove the cables.
15- Loosen the 4 x M12 screws and remove the terminal box base plate (6).



16- Use a soft belt to attach the exciter stator (7) to suitable lifting equipment.

NOTE

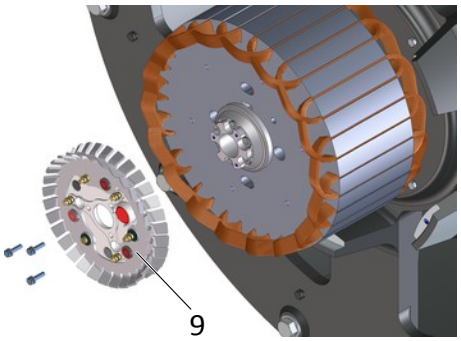
Pay attention not to damage the windings.

17- Use a lever to extract the exciter stator (weight approx. 50 kg).

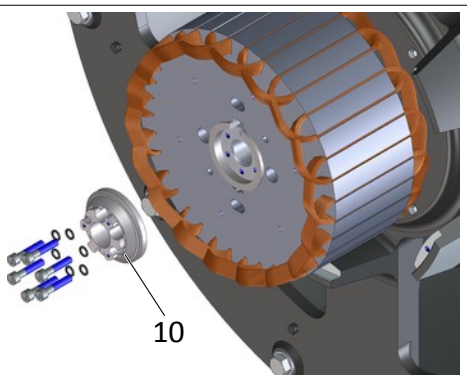


18- Memorise the position of the diodes bridge cables in order to re-connect the in the original position at the end of the intervention.

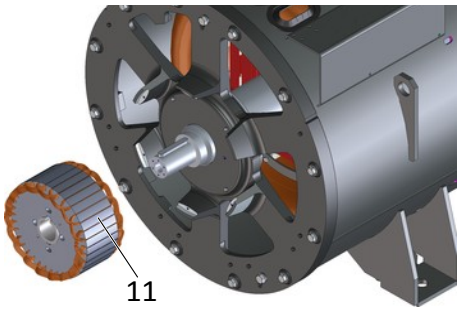
19- Disconnect the connection cables (8) to the rotating diodes bridge (9) (three cables from the exciter rotor and two cables from the main rotor).



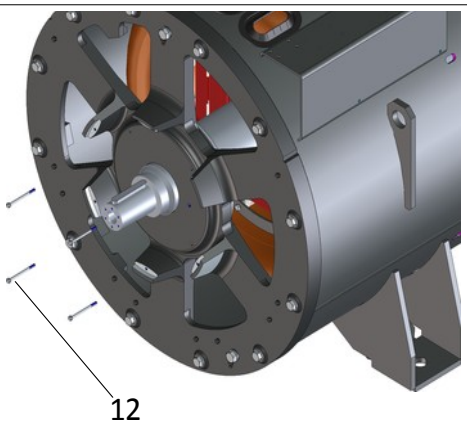
20- Loosen the three M5 screws and remove the rotating diodes bridge (9).

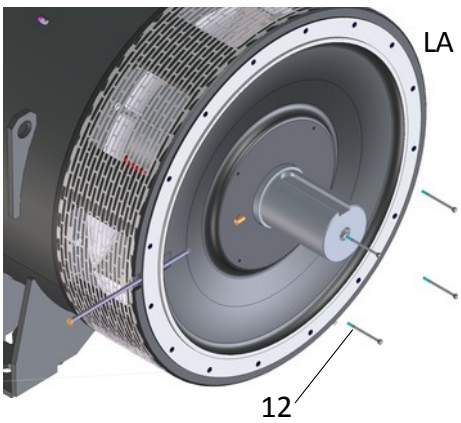


21- Loosen the six M8 screws and remove the exciter rotor blocking hub (10).



22- Use a soft belt to attach the exciter rotor (11) to suitable lifting equipment (weight approx. 60 kg).
23- Remove the exciter rotor with the relevant Mecc Alte extractor.
24- Cut the strap of the cables of the main rotor on the shaft.

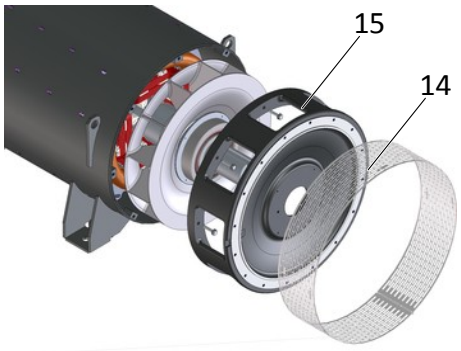




25- Loosen the 4 x M6 screws (12).

In the case of dual support alternator:

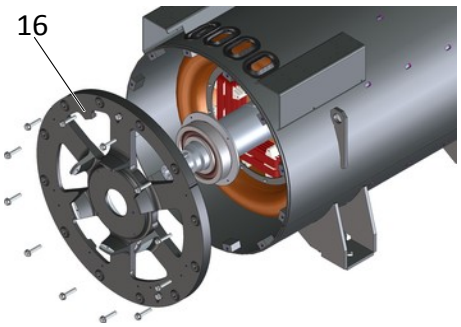
26- Perform the same operation also on the coupling side.



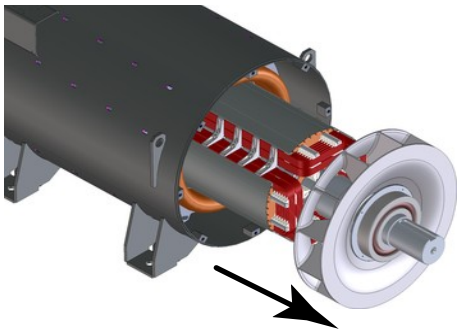
NOTE

Pay attention to the elastic recoil of the net.

27- Loosen the 4 x M5 screws that hold the protection net (14) IP23 fixed to the front lid (15).
28- Attach the front lid to lifting device (weight approx. 150 kg).
29- Loosen the 8 x M14 screws.
30- Use a rubber mallet to remove the front cover from the casing.



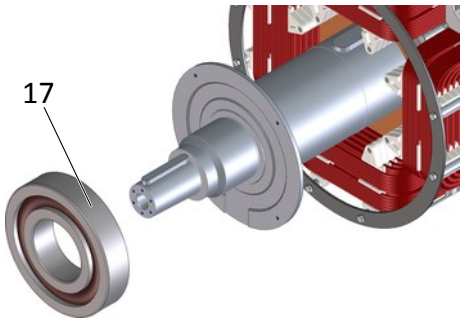
31- Use a soft belt to attach the rear lid (16) to suitable lifting equipment (weight approx. 100 kg).
32- Loosen the 12 x M14 lid fixing screws.
33- Extract the rear lid from its seat.
34- Accompany the rotor until it rests completely on the stator.
35- Use an extractor to push the shaft until the bearing leaves its seat completely.

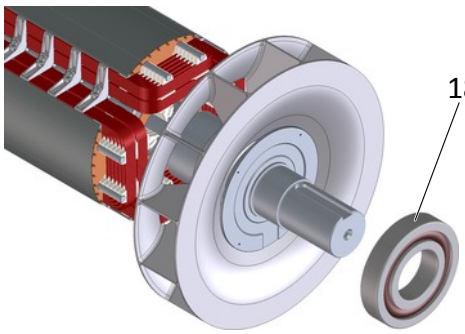


NOTE

Keep the rotor lifted to prevent it scratching the stator.

36- Extract the rotor from the casing.





37- Use an extractor to remove the rear bearing from the shaft (17).

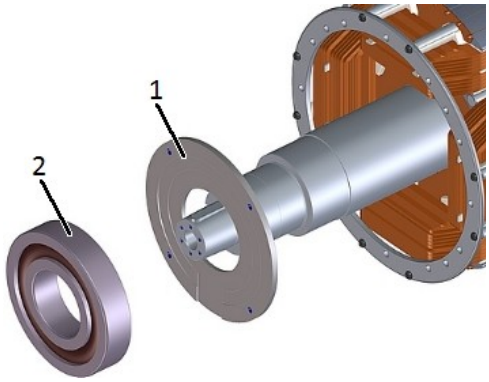
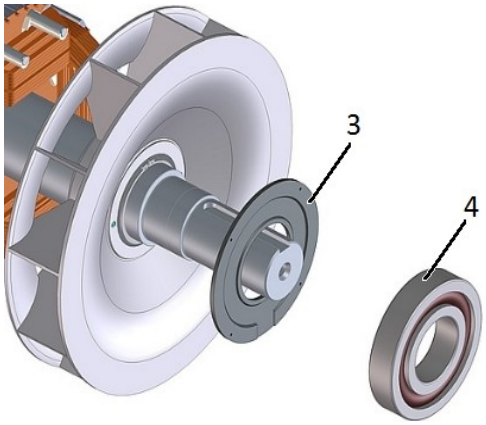
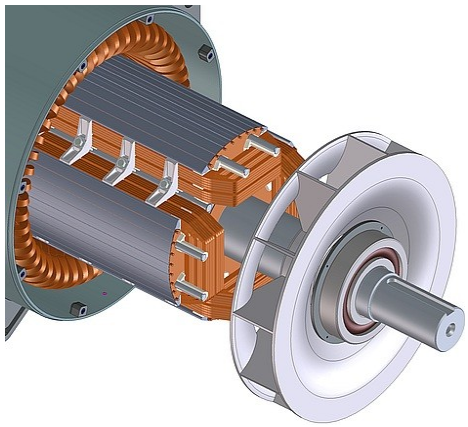
In the case of dual support alternator:

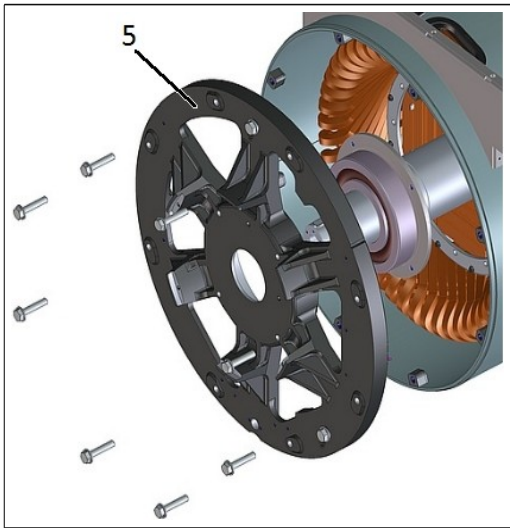
38- Remove the front bearing (18).

6.7 Assembling the alternators

6.7.1 Assembly of the Alternators ECO43

Re-mount the alternators as described successively. The description of the operations is distinguished by single support alternator models (MD35) and dual support models (B3B14) and the common operations for both alternator models are indicated.

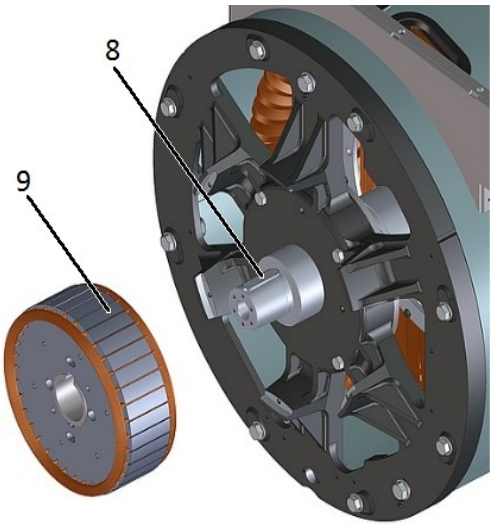
	1- Insert the grease protection ring (1). 2- Pre-heat the NDE bearing (2) to 110°C. 3- Insert the bearing. 4- Position the grease protection ring with the discharge downwards. 5- Set-up the tie-rod M12 in one of the threaded holes of the bearing retainer ring to facilitate successive assembly. 6- Fill approx. 50% of the free volume with grease to lubricate the NDE bearing (2).
	**Dual support alternators** 7- Insert the front grease protection ring (3). 8- Insert the DE bearing (4) pre-heated to 110°C. 9- Position the grease protection ring with the discharge downwards. 10- Set-up a tie-rod M6 in one of the threaded holes of the bearing retainer ring to facilitate successive assembly. 11- Fill approx. 50% of the free volume with grease to lubricate the DE bearing (4).
	***NOTE*** *Attention not to rub the rotor on the stator.* 12- Use soft belts to support the rotor on both sides using soft belts and insert it into the machine. 13- Position the rotor in a way that it projects towards the NDE by 10-20 mm.



14- Heat the NDE shield (5).
15- Fasten the NDE shield to suitable lifting equipment(weight 70 kg).
16- Pass the tie-rod M12 through the corresponding hole in the shield and insert the shield into the seat.
17- Fix the 8 x M14 screws of the shield and the 4 x M12 screws of the bearing retainer lid.



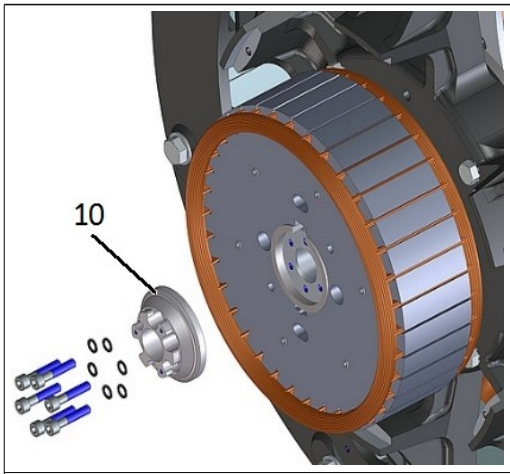
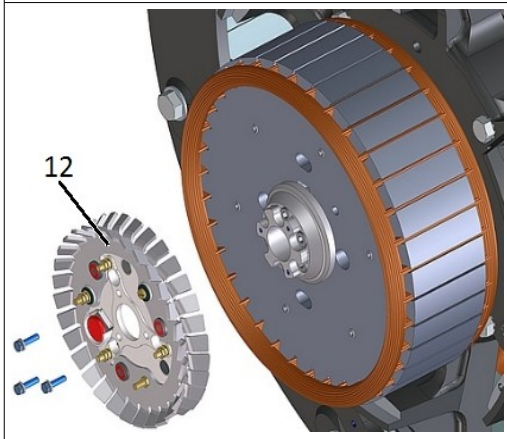
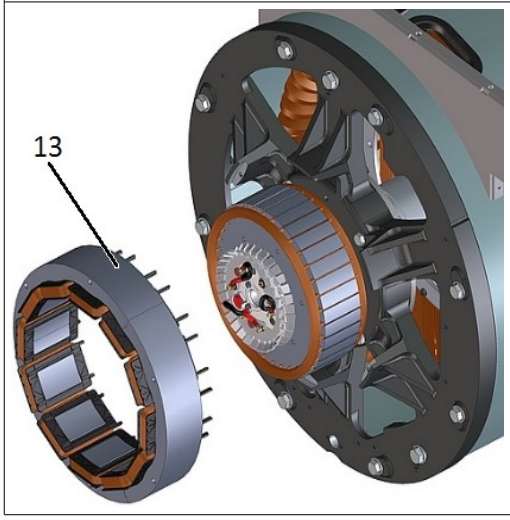
18- Heat the DE shield.
19- Fasten the DE shield (6) to suitable lifting equipment (weight approx. 115 kg).
20- Pass the tie-rod M6 through the corresponding hole in the shield and insert the shield into the seat.
21- Fix the 8 x M14 screws of the shield and the 4 x M6 screws of the bearing retainer lid.
22- Insert the protection net (7) and tighten the 4 x M5 screws.

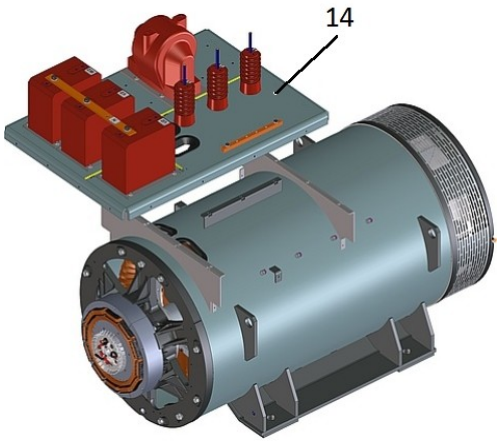
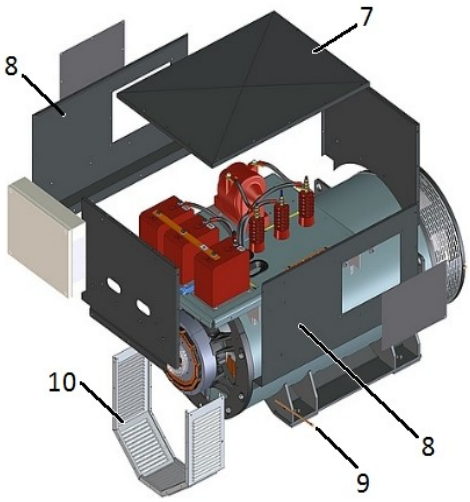
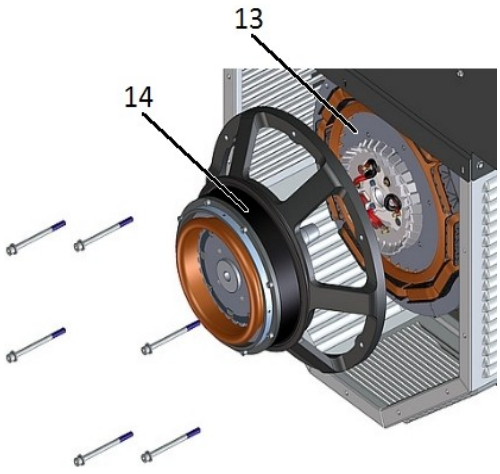


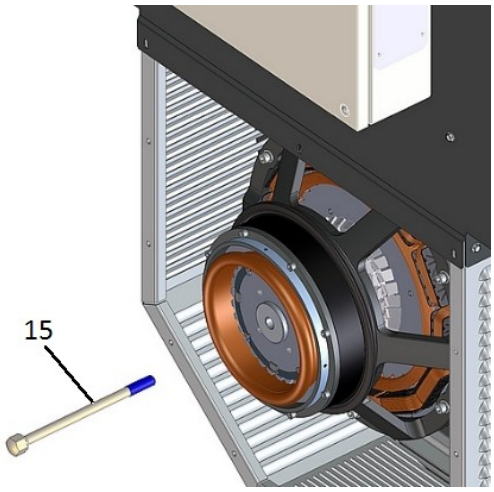
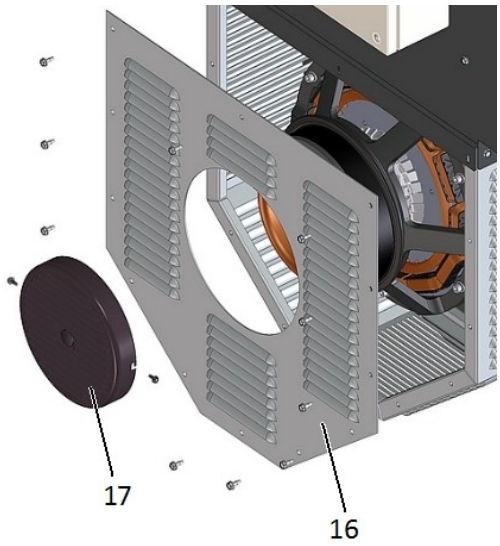
NOTE

During this operation, pass the connection cables inside the hole prepared in the exciter rotor.

23- Insert the exciter rotor (9) key (8) into the end of the NDE shaft.
24- Use a soft belt to attach the exciter rotor (weight approx. 60 kg) to suitable lifting equipment.
25- Insert the rotor into the machine.

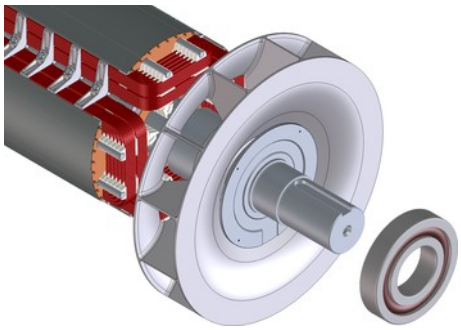
	26- Block the exciter rotor with the blocking bushes (10). 27- Tighten the 6 x M8 screws.
	28- Insert the rotating diodes bridge (12) into its seat. 29- Fix the 3 x M5 screws. 30- Pass the connection cables inside the holes, in the same position memorised before disassembly. 31- Correctly connect the diodes bridge cables, see also *Figure 27- Rectifier bridge on page* . 68
	32- Use soft belts to fasten the exciter stator (13), (weight approx. 50 kg) with the aid of a suitable lifting device. ***NOTE*** *Attention not to rub the rotor on the stator.* 33- Insert the stator into the machine. 34- Insert the M8 screws without tightening them fully home.

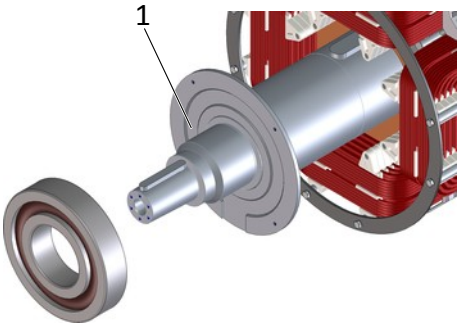
	35- Fix the base plate (14) of the terminal board box to the casing with the 8 x M8 screws.
	36- Wire the terminal board box cables (refer also to *4.4.4 Electric connection*). 37- Use straps to collect the auxiliary cables inside the terminal box. 38- Re-mount the greasing pipe (9). 39- Re-mount the rear guard (10). 40- Re-mount the lateral panels (8) of the terminal box. 41- Re-mount the terminal board box lid (7).
	42- Remove the M8 screws from the exciter stator (13). 43- Insert the PMG (14) device and fix it using the same screws. 44- Tighten the screws to the torque prescribed in *4.5.4. Coupling torques*

	45- Tighten the M14 tie-rod (15) of the PMG rotor and remove the paper in the gap.
	46- Close the rear panel (16) with the 12 x M6 screws. 47- Insert the protection grid (17) of the PMG and fix it with the 2 x M5 lateral screws.

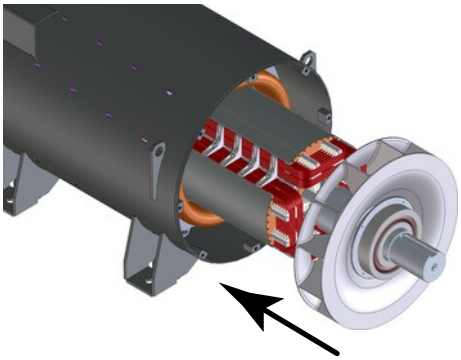
6.7.2 Assembly of the Alternators ECO46

Re-mount the alternators as described successively. The description of the operations is distinguished by single support alternator models (MD35) and dual support models (B3B14) and the common operations for both alternator models are indicated.





1- Insert the NDE bearing retainer ring (1).
2- Insert the bearing pre-heated to 110°C.
3- In the case of the dual support machine, repeat the operation also for the drive end bearing.
4- Position the bearing retainer ring with the grease discharge downwards.
5- Set-up a tie-rod M6 in one of the threaded holes of the bearing retainer ring to facilitate successive assembly.
6- Fill approx. 50% of the free volume with grease to lubricate the bearing.

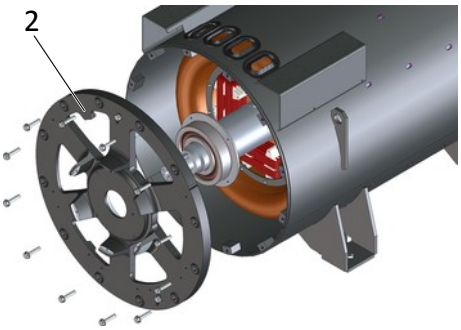


7- Support the rotor on both sides using soft belts and insert it into the machine.

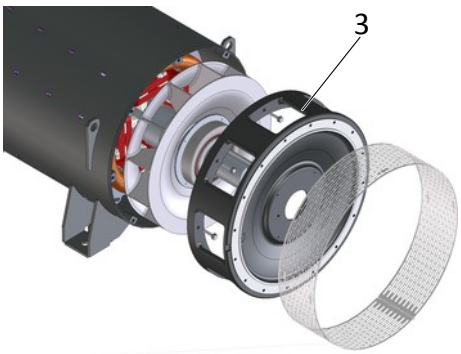
NOTE

Attention not to rub the rotor on the stator.

8- Position the rotor in a way that it projects towards the NDE by 10-20 mm.



9- Heat the NDE shield suitably (2).
10- Use suitable lifting equipment to lift the NDE shield weight approx. 100 kg).
11- Pass the previously-inserted tie-rod M6 into the grease-protector lid, through the corresponding hole.
12- Insert the NDE shield into its seat.
13- Fix the 12 x M14 screws in the shield and the 4 x M6 screws of the bearing retainer lid.



14- Use suitable lifting equipment to lift the DE shield (3) (weight approx. 150 kg).
15- Insert the DE shied in its seat and tighten the 8 x M14 screws.

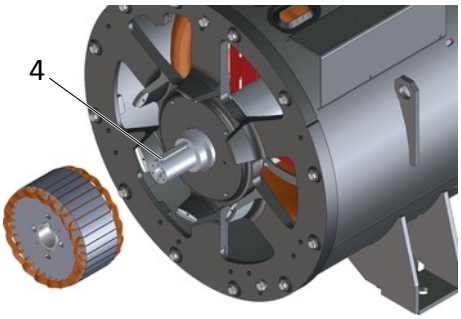
In the case of dual support machine:

16- set-up a tie-rod M6 in one of the bearing retainer lid holes.
17- Heat the shield and insert it in the seat, paying attention to pass the tie-rod M6 through the corresponding hole.

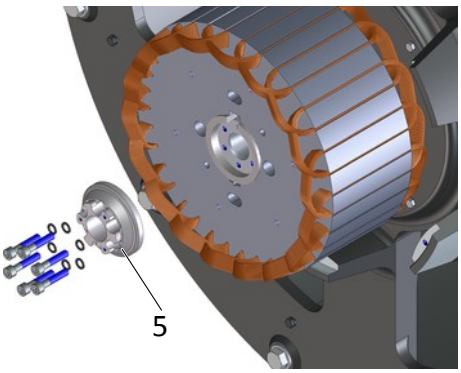
NOTE

Make sure the bearing is fully home.

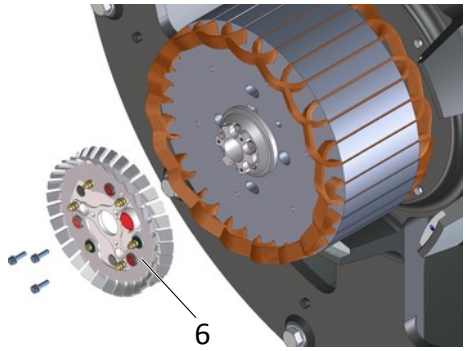
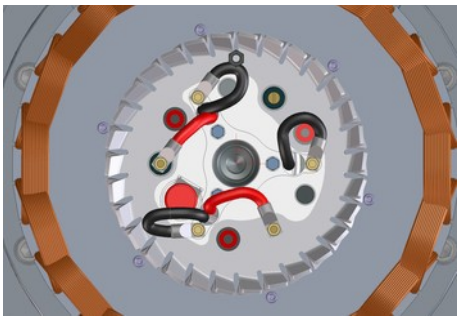
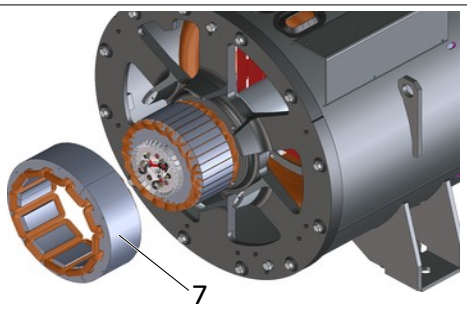
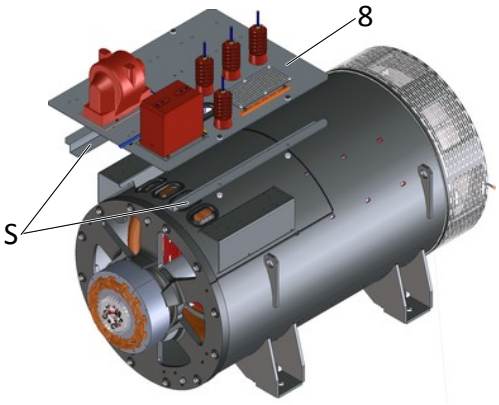
18- Tighten the 8 x M14 screws of the shield and the 4 x M6 screws of the bearing retainer lid.
19- Insert the protection net and tighten the 4 x M5 screws.

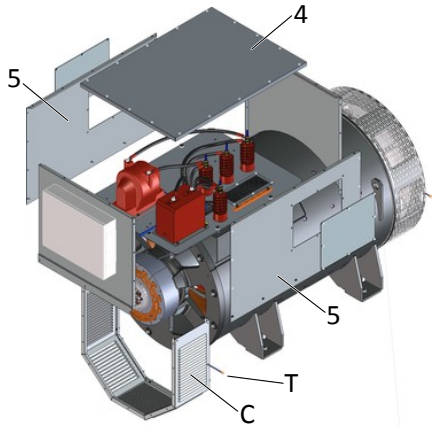
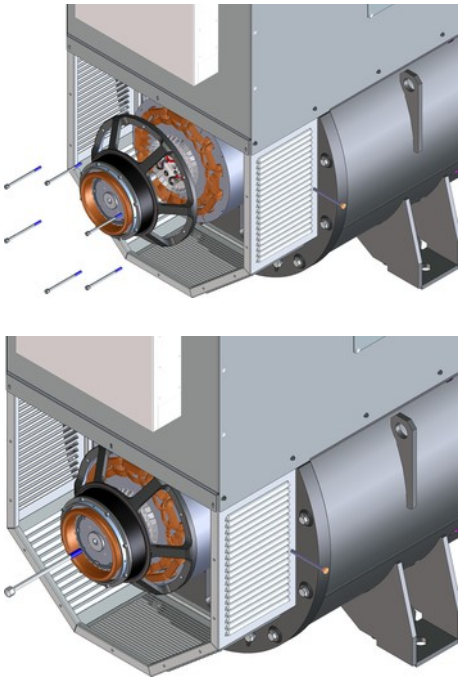
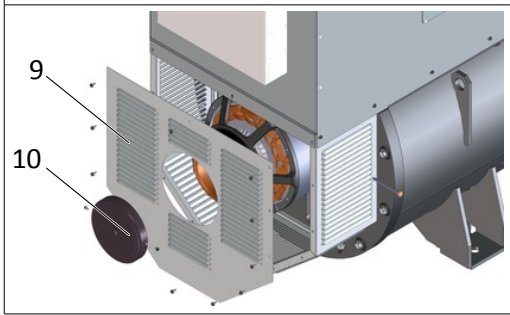


20- Insert the exciter rotor key (4) into the end of the NDE shaft.
21- Use soft belts to attach the exciter rotor (weight approx. 60 kg) to suitable lifting equipment and introduce it into the seat.
22- During this operation, pass the connection cables inside the hole prepared in the exciter rotor.



23- Block the exciter rotor with the blocking bushes (5).
24- Tighten the 6 x M8 screws.

	25- Insert the rotating diodes bridge (6) in its seat. 26- Fix the 3 x M5 screws. 27- Pass the connection cables inside the holes, in the same position memorised before disassembly.
	28- Correctly connect the diodes bridge cables, see also *Figure 27- Rectifier bridge* on page 68.
	29- Use soft belts to lift the exciter stator (7), (weight approx. 50 kg) with the aid of a suitable lifting device. ***NOTE*** *Pay attention not to ruin the windings.* 30- Insert the stator into its seat. 31- Insert the M8 screws without tightening them fully home.
	32- Fix the support brackets (S) of the terminal box to the casing. 33- Fix the base plate (8) of the terminal box to the brackets.

<table>
<tr>
<td>
</td>
<td>34- Wire the terminal board box cables (refer also to 4.4.4 Electric connection).
35- Use straps to collect the auxiliary cables inside the terminal box.
36- Re-mount the greasing pipe (T).
37- Re-mount the rear guard (C).
38- Re-mount the lateral panels (5) of the terminal box.
39- Re-mount the terminal board box lid (4).</td>
</tr>
<tr>
<td></td>
<td>40- Remove the M8 screws of the exciter stator.
41- Insert the PMG device and fix it using the same screws.
42- Tighten the screws to the prescribed coupling torque (see 4.5.4 Coupling torques).
43- Tighten the M14 screw of the PMG rotor and remove the protection paper in the gap.</td>
</tr>
<tr>
<td>
</td>
<td>44- Close the rear panel (9) with the 12 x M6 self-tapping screws.
45- Insert the protection grid (10) of the PMG and fix it with the 2 x M5 lateral screws.</td>
</tr>
</table>

6.8 General cleaning

Responsibility: Service technician or machine operator

Frequency: As required at regular intervals

Prerequisites: The alternator is at a standstill and has cooled down

NOTICE

- Do not use water on parts of the alternator.
- Do not use jets of compressed air directly on the windings or inside the terminal board box.

General cleaning concerns the external parts of the alternator and the installation area.

➔ Clean the alternator and the surrounding area.

➔ Check the status of integrity of the alternator parts.

➔ Check the correct tightness of the screws and bolts.

7 Troubleshooting

Below find a series of malfunctioning symptoms of the alternator and possible causes. If the indications provided do not solve the problem, contact the Mecc Alte S.p.a. after-sales service.

The references present in this manual which are useful for solving the problem are shown in this table in brackets.

7.1 Problems of an electrical nature

Symptom	Probable cause	Possible cause
The alternator is not energised	a- Connections interrupted b- Rotating diodes fault c- Driver circuits faulty d- DER 2 voltage regulator faulty e- Voltage regulator fuse intervention	a- Check and restore the connections (4.4.4) b- Check the diodes and replace them if necessary (6.5.5) c- Check the continuity of the driver circuit d- Check and replace the regulator, if necessary (6.5.6) e- Replace the voltage regulator fuse (6.5.8)
On-load voltage below nominal	a- Speed less than nominal b- Voltage regulator calibrated incorrectly or faulty c- Over-excitation limitation device intervention	a- Check the number of revs. b- Reset the nominal voltage value, modifying the parameters of the regulator or replace it (4.5.1) c- Replace the voltage regulator (6.5.6)
Voltage too high or unstable	Voltage regulator faulty	Replace the voltage regulator (6.5.6)
Temperature of the windings too high	a- Excessive network unbalance b- Winding fault c- Defect in the measuring system	a- Check that the network balance meets requirements b- Check the windings c- Check the sensors

NOTE

Also refer to the alarms signalled by the voltage regulator if the alternator should malfunction. See the DER 2 regulator manual and of the DXR Terminal software in 10.2 Component documentation. Malfunctioning of the alternator may be caused by the voltage regulator. See *6.5.6 Checking the DER 2 regulator operation*

7.2 Problems of a mechanical nature

Symptom	Probable cause	Possible cause
The alternator vibrates and is noisy	a- Incorrect fixing to the base b- Excessive network unbalance	a- Check the fixing screws and tighten if necessary b- Check that the network balance meets requirements
a- Excessive supports temperature b- Noisy supports c- Excessive vibrations at the support	a- Problems with lubrication (insufficient or excessive) b- Faulty support c- Machine misalignment d- External loads not envisioned	a- Check that the lubricant corresponds to that indicated by the manufacturer and that the quantity is correct b- Check the status of the support and replace it, if necessary c- Check the alignment d- Check the coupling area

For additional information regarding supports malfunctioning, see also *10.2 Components documentation.*

8 Spare parts

8.1 List of recommended spare parts

Below find the list of recommended spare parts for the alternators. Contact the Mecc Alte S.p.a. After-sales service, if necessary. Refer also to the assembly drawing of the alternator, see *10.1 Diagrams and drawings*.

ECO43 B3B14

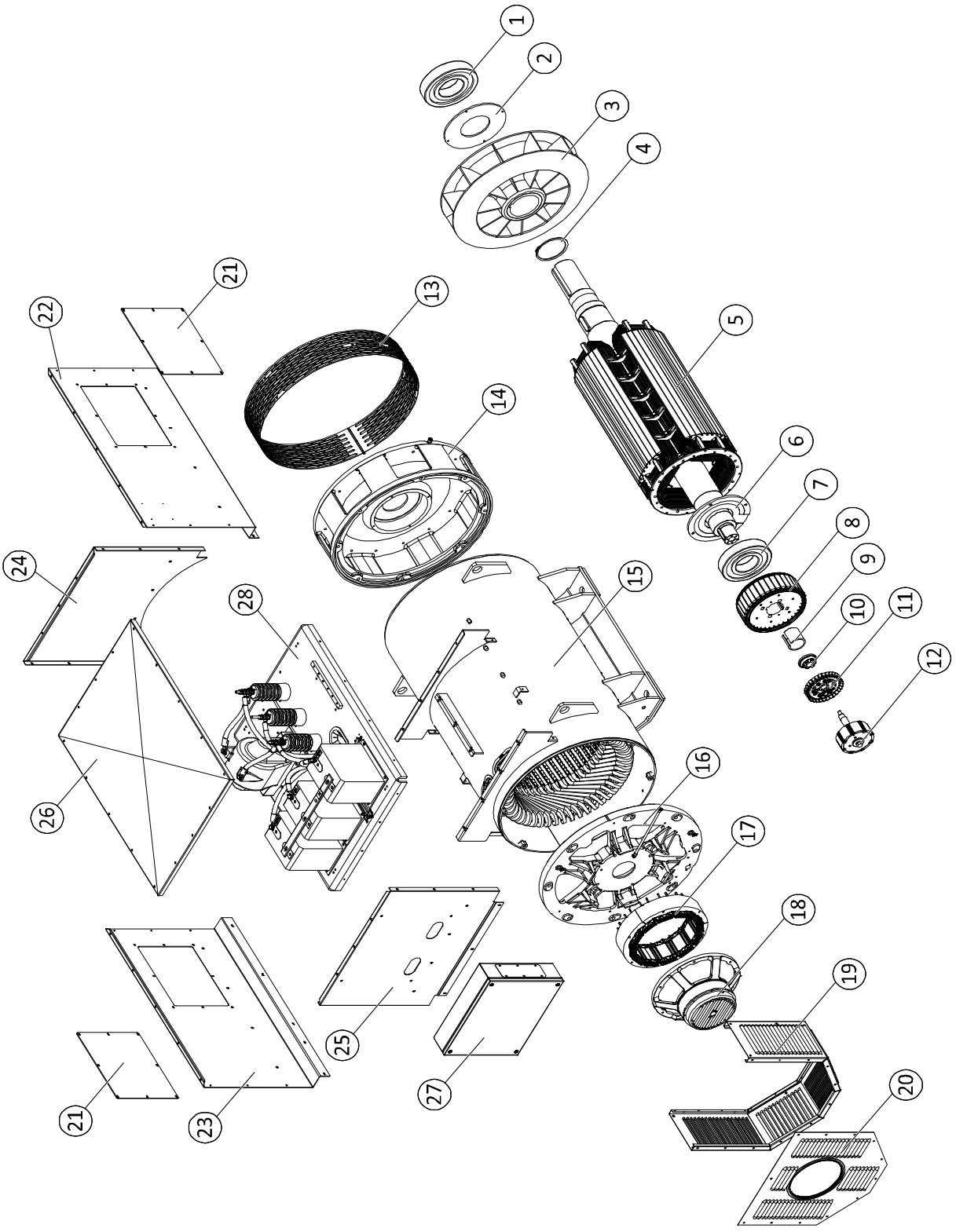


Table 23 - ECO43 B3B14

POS.	Name	Code
1	RADIAL BALL BEARING 6324 C3 3D	9900901124
2	FRONT GREASE-SHIELD RING	8500604021
3	FAN ECO43	6102217375
4	SEEGER RING D140	-
5	MAIN ROTOR	-
6	REAR GREASE-SHIELD RING	8500604023
7	RADIAL BALL BEARING 6322 3D	9900901122
8	EXCITER ROTOR	-
9	TAPERED BUSH FOR EXCITER	9911153040
10	BUSH FOR EXCITER BLOCKING	7502225152
11	ROTATING DIODES BRIDGE	-
12	PMG3 ROTOR	-
13	DE SHIELD PROTECTION	8500626404
14	FRONT SHIELD B3B14 ECO43	6102312487
15	STATOR ECO43	-
16	REAR SHIELD ECO43	9901103032
17	EXCITER STATOR	-
18	PMG3 STATOR	-
19	LOWER CLOSURE ECO43	9903905939
20	REAR CLOSURE ECO43	9903905938
21	CLOSURE PANEL	9810017521
22	RIGHT LATERAL PANEL	9810017564
23	LEFT LATERAL PANEL	9810017565
24	FRONT PANEL	9819917568
25	REAR PANEL	9810017569
26	TERMINAL BOARD BOX CAP	9810017555
27	AUXILIARIES BOX ECO43	9810059017
28	COMPONENT-HOLDER PANEL	9810049227

ECO43 MD35

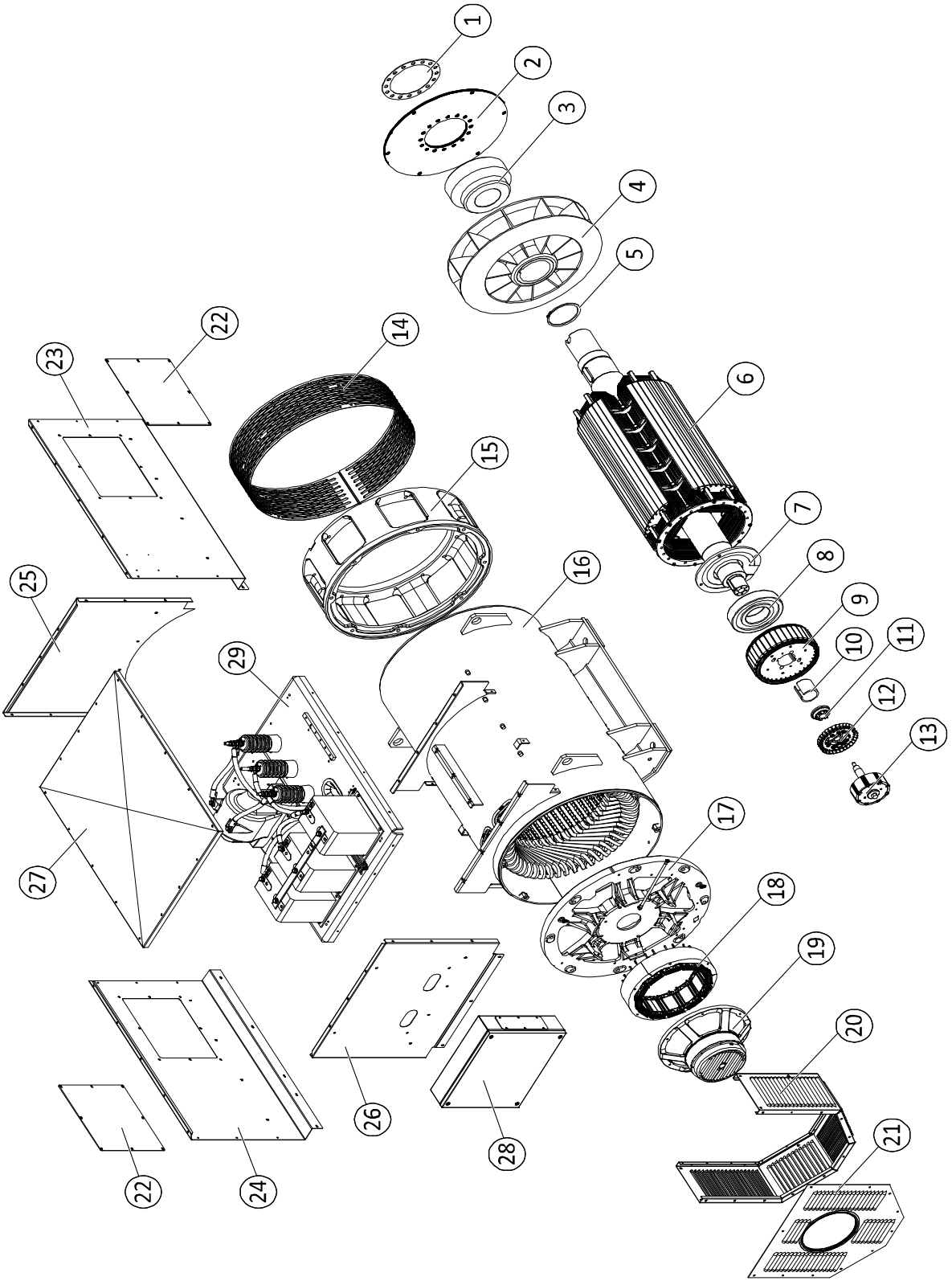

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
25
27
29
22
24
26
28

Table 24 - ECO43 MD35

POS.	Name	Code
1	DISCS BLOCKING RING	6110611520
2	SAE DISCS	-
3	SAE JOINT HUB	5504012530
4	FAN ECO43	6102217375
5	SEEGER RING D140	-
6	MAIN ROTOR	
7	REAR GREASE-SHIELD RING	8500604023
8	RADIAL BALL BEARING 6322 3D	9900901122
9	EXCITER ROTOR	-
10	TAPERED BUSH FOR EXCITER	9911153040
11	BUSH FOR EXCITER BLOCKING	7502225152
12	ROTATING DIODES BRIDGE	-
13	PMG3 ROTOR	-
14	DE SHIELD PROTECTION	8500626436
15	FRONT SHIELD MD35 ECO43	-
16	STATOR ECO43	-
17	REAR SHIELD ECO43	9901103032
18	EXCITER STATOR	-
19	PMG3 STATOR	-
20	LOWER CLOSURE ECO43	9903905939
21	REAR CLOSURE ECO43	9903905938
22	CLOSURE PANEL	9810017521
23	RIGHT LATERAL PANEL	9810017564
24	LEFT LATERAL PANEL	9810017565
25	FRONT PANEL	9819917568
26	REAR PANEL	9810017569
27	TERMINAL BOARD BOX CAP	9810017555
28	AUXILIARIES BOX ECO43	9810059017
29	COMPONENT-HOLDER PANEL	9810049227

ECO46 B3B14

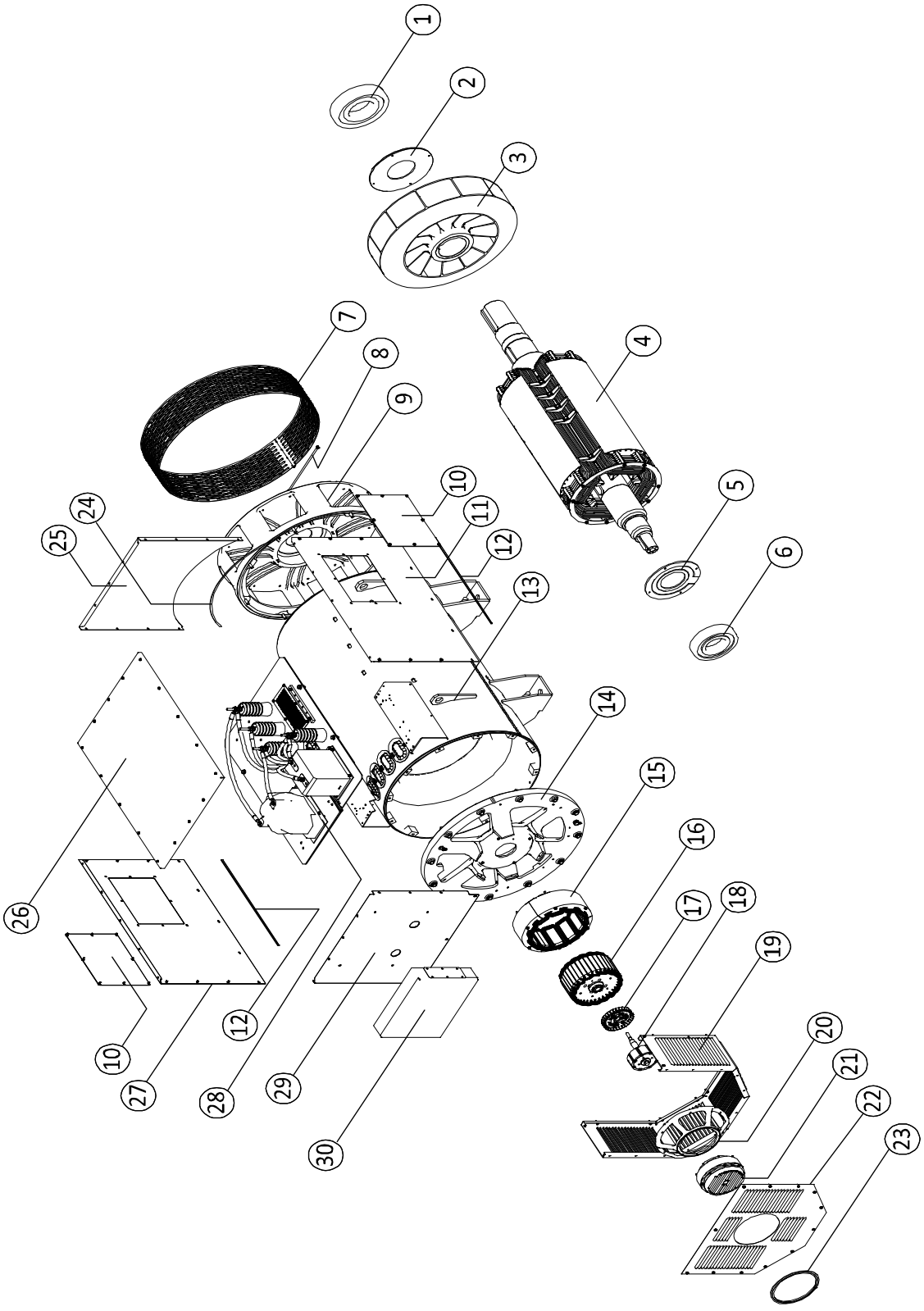

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30

Table 25 - ECO46 B3B14

POS.	Name	Code
01	DE Radial bearing (SKF6330-C3)	9900901125
02	Bearing retainer ring D.370 ECO46 (A6699)	8500604031
03	Fan ECO46	A4696
04	Rotor ECO46 and shaft	A4475 A9862
06	Exciter rotor ECO46 H=120 mm	A6496
05	Bearing retainer ring ECO46 (A4694)	8500604035
06	NDE Radial bearing (SKF6324-C3)	9900901124
07	Protection net ECO46 B34 (A7313)	8500626446
08	Greasing pipe	9911147035
	Greasing fitting	9911903015
	Greaser	9911945250
09	Front shield ECO46 B3B14 (A4622)	6102312497
10	Lid template	MAPPA3106
11	Lateral bent sheet	MAPPA3104
12	Lateral gasket ECO46	-
13	Impregnated connected stator	6801029025
14	Rear shield ECO46 (A4661)	6102306096
15	Exciter stator ECO46 H=120 mm	4500486560
17	Rotating diodes bridge T18-A (A6824)	6101001003
19	Lower closure ECO46	9903905949
18	PMG3-60/4 ECO46 Rotor	0390400943 KIT PMG3-60/4 ECO46
20	PMG cover plate	
21	PMG3-60/4 ECO46 Stator	
22	IP23 rear ECO46 PMG3	A7739
23	Gasket UL94HB-EPDM 15.6 x 8.4 PMG	-
24	Front gasket ECO46	-
25	Front panel shape ECO46	MAPPA3133
26	Terminal board box cap	MAPPA3234
27	Lateral bent sheet	MAPPA3107
28	ECO46/ECO49 1TA-1TV terminal box	MAPPA4125
29	Rear panel shape ECO46	MAPPA3132
30	Auxiliaries box ECO46/ECO49	MAPPA4148
	Digital regulator DER2/A	4505005536
	Rotating diodes bridge	6101001003

ECO46 MD35

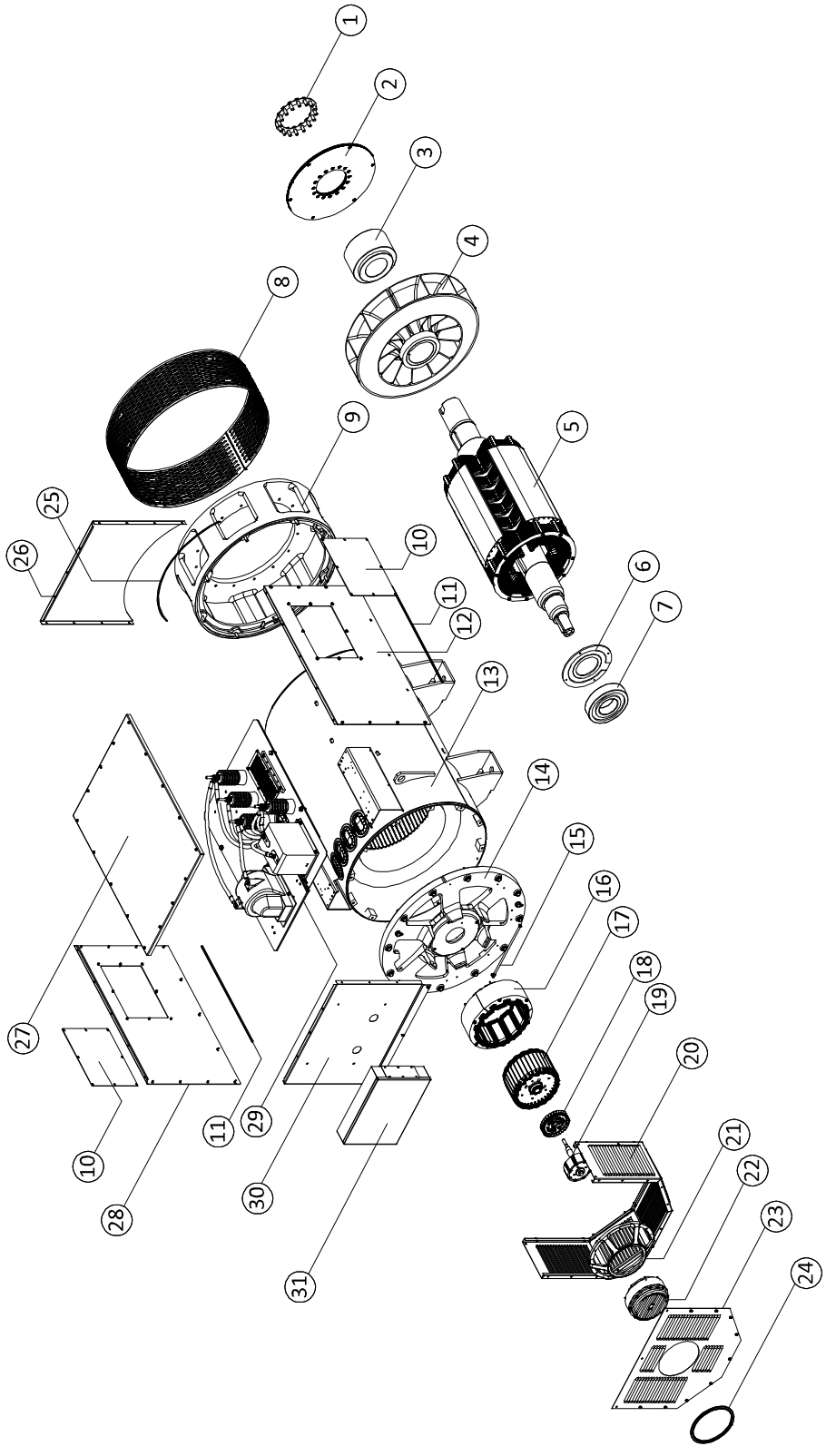

1
2
3
4
8
9
5
25
26
10
11
12
6
7
13
14
15
16
17
18
19
20
21
22
23
24
27
10
28
11
29
30
31

Table 26 - ECO 46 MD35

POS.	Name	Code
01	SAE discs blocking ring	A8206
02	Flywheel ring 18	A8204
03	Flywheel hub 18	A4667
04	Fan ECO46	A4696
05	Rotor ECO46 and shaft	A4475 A9854
17	Exciter rotor ECO46 H=120 mm	A6496
06	Bearing retainer ring ECO46 (A4694)	8500604035
07	NDE Radial bearing (SKF6324-C3)	9900901124
08	Protection net ECO46 MD35	8500626441
09	Front shield ECO46 MD35 SAE0	6102312491
	Front shield ECO46 MD35 SAE00	6102312492
10	Lid template	MAPPA3106
11	Lateral bent sheet	MAPPA3104
12	Lateral gasket ECO46	-
13	Impregnated connected stator	6801029024
14	Rear shield ECO46 (A4661)	6102306096
15	Greasing pipe	9911147035
	Greasing fitting	9911903015
	Greaser	9911945250
16	Exciter stator ECO46 H=120 mm	4500486560
18	Rotating diodes bridge T18-A (A6824)	6101001003
20	Lower closure ECO46	9903905949
19	PMG3-60/4 ECO46 Rotor	0390400943 KIT PMG3-60/4 ECO46
21	PMG cover plate	
22	PMG3-60/4 ECO46 Stator	
23	Prot. IP23 rear ECO46 PMG3	A7739
24	Gasket UL94HB-EPDM 15.6 x 8.4 PMG	-
25	Front gasket ECO46	-
26	Front panel shape ECO46	MAPPA3133
27	Terminal board box cap	MAPPA3234
28	Lateral bent sheet	MAPPA3107
29	ECO46/ECO49 1TA-1TV terminal box	MAPPA4125
30	Rear panel shape ECO46	MAPPA3132
31	Auxiliaries box ECO46/ECO50	MAPPA4148
	Digital regulator DER2/A	4505005536
	Rotating diodes bridge	6101001003

9 Decommissioning, Dismantling and Disposal

9.1 Decommissioning and removal

9.1.1 Stopping machine operation

Responsibility: Service technician or Mecc Alte S.p.a. After-sales service technician

Prerequisites: The machine is at a standstill and isolated electrically from the mains

- ➔ Isolate the machine from the electric power supply sources;
- ➔ Remove the mechanical connection of the alternator to the prime engine;
- ➔ Remove the alternator from its seat.

9.2 Disassembly

9.2.1 Disassembly of the machine

Responsibility: Service technician or Mecc Alte S.p.a. After-sales service technician

Prerequisites: The machine is at a standstill and isolated electrically from the mains

Refer also to *6.6 Disassembly of the alternators*.



CAUTION

Lubricant liquids and other process fluids harmful for the environment are contained in the machine and its piping. Possibility of pollution of the surrounding environment with toxic substances.

- Recover all harmful lubricant liquids and other process fluids and have them eliminated by a specialised company.

➔ Dismantle the machine.

✗ If the machine must be used subsequently:

➔ Carry out the actions necessary for storage, as described in 9.3 *Storage*.

✗ If the machine is to be eliminated definitively:

➔ Perform all the actions necessary for disposal as described in *9.4 Disposal*.

➔ Dispose of all fluids and other materials or substances potentially harmful for the environment as specified by the regulations in force.

9.3 Storage

NOTICE
Possible damage to the alternator is the insulation resistance of the windings does not lie within the values envisioned. Possible consequences ● Check the value of the insulation resistance before commissioning.

9.3.1 Short-term storage

Short-term storage means a period not exceeding three months. The following measures must be complied with during this period.

1- The temperature of the parts must always be such as to prevent the condensation of humidity in the structures.

2- Switch on the anti-condensate heaters (if present) and regularly make sure they function correctly.

3- Provide appropriate protection to prevent the entry of insects and parasites.

4- Storage can be with or without the packaging used for transport.

5- Whenever parts must be kept in their original packaging, suitable aeration slots should be cut into the same.

6- Whenever parts must be stored without packaging, it is indispensable to provide covering that permits aeration while ensuring protection against infiltration by insects and parasites.

9.3.2 Electric and electronic components

It is preferable to position the electric and electronic components in a place with the following features:

- constant temperature in the range of 10°C - 40°C
- relative air humidity below 75%
- good ventilation
- no corrosive gases
- no vibrations
- no dusts

9.3.3 Long term storage

Long term storage means a period exceeding three months. The following measures must be complied with during this period.

1- The temperature of the parts must always be such as to prevent the condensation of humidity in the structures.

2- Check the conditions of the anti-corrosion paint applied to metal parts. All signs of corrosion must be removed as soon as possible and a new anti-corrosion treatment must be applied.

3- Provide appropriate protection to prevent the entry of insects and parasites.

4- The alternator shaft must be made to rotate manually.

- Storage can be with or without the packaging used for transport.
- Whenever parts must be kept in their original packaging, suitable aeration slots should be cut into the same.
- Whenever parts must be stored without packaging, it is indispensable to provide covering that permits aeration while ensuring protection against infiltration by insects and parasites.

Storage for more than 18 months

In the case of storage longer than 18 months, the bearings grease must be replaced before re-starting the alternator. See *6.4.2 Replacing grease in the bearings*.

9.4 Disposal

9.4.1 Disposal of the machine

Responsibility: Operator/user

Prerequisites: The procedure described in *9.2.1 Disassembly of the machine* has been concluded



CAUTION

Lubricant liquids, process fluids or machine components are harmful for the environment.
Possibility of pollution of the surrounding environment with toxic substances or materials.

- Recover the lubricant liquids, other process fluids and materials and have them disposed of by a specialised company.

For the correct disposal of the machine, we recommend contacting a specialised company or Mecc Alte S.p.a.

10 Enclosed documentation

This chapter lists the component documents and documentation enclosed to this manual.

See also *1.8 Structure of documentation*.

10.1 Diagrams and drawings

The following diagrams and drawings are enclosed with this manual.

10.1.1 List of diagrams and drawings

Document title	Document code	File
CE Declaration	-	
Auxiliaries box wiring diagram		
Measurement transformer data sheet		

10.2 Components documentation

The table below lists the documents that refer to the components installed on the ECO43-46 MV-HV Self-regulating alternators.

10.2.1 List of component documentation

Component	Type	File
Exchanger		
Thrust bearing support		
Guide bearing		
Manual of the DER 2 voltage regulator		
Manual of the DXR Terminal software of the voltage regulator		

Mecc Alte SpA (HQ)
Via Roma
20 – 36051 Creazzo
Vicenza – ITALY
T: +39 0444 396111
F: +39 0444 396166
E: info@meccalte.it
aftersales@meccalte.it

Mecc Alte Portable
Via Roma
20 – 36051 Creazzo
Vicenza – ITALY
T: +39 0444 396111
F: +39 0444 396166
E: info@meccalte.it
aftersales@meccalte.it

Mecc Alte S.p.a. con unico socio
Sede legale: Via Roma, 20
36051 Creazzo (VI)
Vicenza – ITALY
T: +39 0444 1831295
F: +39 0444 1831306
E: info@meccalte.it
aftersales@meccalte.it

Zanardi Alternatori srl
Via Dei Laghi
48/B – 36077 Altavilla
Vicenza – ITALY
T: +39 0444 370799
F: +39 0444 370330
E: info@zanardialternatori.it

United Kingdom
Mecc Alte U.K. LTD
6 Lands' End Way
Oakham
Rutland LE15 6RF
T: +44 (0) 1572 771160
F: +44 (0) 1572 771161
E: info@meccalte.co.uk
aftersales@meccalte.co.uk

Spain
Mecc Alte España S.A.
C/ Rio Taibilla, 2
Polig. Ind. Los Valeros
03178 Benijofar (Alicante)
T: +34 (0) 96 6702152
F: +34 (0) 96 6700103
E: info@meccalte.es
aftersales@meccalte.es

China
Mecc Alte Alternator Haimen LTD
755 Nanhai East Rd
Jiangsu HEDZ 226100 PRC
T: +86 (0) 513 82325758
F: +86 (0) 513 82325768
E: info@meccalte.cn
aftersales@meccalte.cn

India
Mecc Alte India PVT LTD
Plot NO: 1, Sanaswadi
Talegaon
Dhamdhere Road Taluka:
Shirur, District:
Pune - 412208
Maharashtra, India
T: +91 2137 619600
F: +91 2137 619699
E: info@meccalte.in
aftersales@meccalte.in

U.S.A. and Canada
Mecc Alte Inc.
1229 Adams Drive
McHenry, IL, 60051
T: +1 815 344 0530
F: +1 815 344 0535
E: info@meccalte.us
aftersales@meccalte.us

Germany
Mecc Alte Generatoren GmbH
Ensener Weg 21
D-51149 Köln
T: +49 (0) 2203 503810
F: +49 (0) 2203 503796
E: info@meccalte.de
aftersales@meccalte.de

Australia
Mecc Alte Alternators PTY LTD
10 Duncan Road, PO Box 1046
Dry Creek, 5094, South
Australia
T: +61 (0) 8 8349 8422
F: +61 (0) 8 8349 8455
E: info@meccalte.com.au
aftersales@meccalte.com.au

France
Mecc Alte International S.A.
Z.E.La Gagnerie
16330 ST.Amant de Boixe
T: +33 (0) 545 397562
F: +33 (0) 545 398820
E: info@meccalte.fr
aftersales@meccalte.fr

Far East
Mecc Alte (F.E.) PTE LTD
19 Kian Teck Drive
Singapore 628836
T: +65 62 657122
F: +65 62 653991
E: info@meccalte.com.sg
aftersales@meccalte.com.sg

mecc alte
Power Products